



Test Report issued under the responsibility of:



TEST REPORT
IEC 60947-4-1
Low voltage switchgear and controlgear
Part 4: Contactors and motor-starters
Section 1 - Electromechanical contactors and motor-starters

Report Number: 2307A0370SHA-001

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Name of Testing Laboratory preparing the Report.....: Intertek Testing Services Shanghai
Building No.86, 1198 Qinzhou Road (North), Shanghai 200233, China

Applicant's name.....: Maxge Electric Technology Co., Ltd
Address: No. 299 East Changhong Road, Deqing Economic Zone, Wukang, Deqing, Zhejiang, China

Test specification:

Standard: IEC 60947-4-1: 2018

Test procedure: CB Scheme

Non-standard test method: N/A

Test Report Form No......: IEC60947_4_1D

Test Report Form(s) Originator: DEKRA Certification B.V.

Master TRF: Dated 2019-05-14

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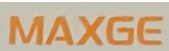
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Test item description..... :	AC Contactor
Trade Mark..... :	
Manufacturer	Same as applicant
Model/Type reference	SGC1-D0910, SGC1-D0901, SGC1-D1210, SGC1-D1201 SGC1-D1810, SGC1-D1801
Ratings	Main circuit: Type: SGC1-D0901, SGC1-D0910 $U_e = 415V\sim(3\text{-poles})$, AC-3: $I_e = 9A$, AC-4: $I_e = 3,5A$, $I_{th} = 20A$, $I_r = 3kA$, $I_q = 3kA$, $U_i = 690V$, $U_{imp} = 6kV$, 50/60Hz Type: SGC1-D1201, SGC1-D0910 $U_e = 415V\sim(3\text{-poles})$, AC-3: $I_e = 12A$, AC-4: $I_e = 5A$, $I_{th} = 25A$, $I_r = 3kA$, $I_q = 3kA$, $U_i = 690V$, $U_{imp} = 6kV$, 50/60Hz Type: SGC1-D1801, SGC1-D1810 $U_e = 415V\sim(3\text{-poles})$, AC-3: $I_e = 18A$, AC-4: $I_e = 7,7A$ $I_{th} = 32A$, $I_r = 3kA$, $I_q = 3kA$, $U_i = 690V$, $U_{imp} = 6kV$, 50/60Hz Control circuit: $U_s = 24, 110, 220-230, 380-400, 415V\sim$, 50/60Hz Auxiliary circuit: $I_{th} = 10A$, Cat.: AC-15, $U_e = 415V\sim$, $I_e = 0,95A$, 50/60Hz

Responsible Testing Laboratory (as applicable), testing procedure and testing location(s):		
☒	CB Testing Laboratory:	Intertek Testing Services Shanghai
Testing location/ address.....:		Building No.86, 1198 Qinzhou Road (North), Shanghai 200233, China
☒	CB Specialized Testing Laboratory:	Inspection Center of Products' Quality of Low Voltage Electric Apparatus in Zhejiang Province
Testing location/ address.....:		No. 400 Guangqiong Rd. Jiaxing Zhejiang China
Tested by (name, function, signature).....:		Mandy Wang (Engineer) <i>Mandy Wang</i>
Approved by (name, function, signature)....:		Allen Wang (Mandated Reviewer) <i>Allen Wang</i>
☐	Testing procedure: CTF Stage 1:	
Testing location/ address.....:		
Tested by (name, function, signature).....:		
Approved by (name, function, signature)....:		
☐	Testing procedure: CTF Stage 2:	
Testing location/ address.....:		
Tested by (name + signature)		
Witnessed by (name, function, signature) .:		
Approved by (name, function, signature)....:		
☐	Testing procedure: CTF Stage 3:	
☐	Testing procedure: CTF Stage 4:	
Testing location/ address.....:		
Tested by (name, function, signature).....:		
Witnessed by (name, function, signature) .:		
Approved by (name, function, signature)....:		
Supervised by (name, function, signature) :		

List of Attachments (including a total number of pages in each attachment):

N/A

Summary of testing:

Clause	Testing items	Testing location
9.3.3.3	Verification of temperature rise	SPTL
9.3.3.1&9.3.3.2	Verification of operation and operating limits	SPTL
9.3.3.4	Verification of dielectric properties	SPTL
9.3.3.5	Verification of rated making and breaking capacities, change-over ability and reversibility, where applicable	SPTL
9.3.3.6	Verification of conventional operational performance	SPTL
9.3.4	Performance under short-circuit conditions	SPTL
9.3.5	Verification of ability to withstand overload current	SPTL
8.2.4 of part 1	Verification of mechanical properties of terminals	CBTL
Annex C of part 1	Verification of degrees of protection of enclosed contactors and starters	CBTL
Annex P	Short-circuit breaking tests of MPSD	SPTL

Tests performed on main circuit according to IEC 60947-4-1:

Report No.	Type	Seq. 1	Seq. 2	Seq. 3	Seq. 4	Seq. 5
2307A0370SHA-001	SGC1-D1810 SGC1-D1801	2 ^{b)} +4 ^{a)}	2 ^{b)}	2 ^{b)}	1	1

Tests performed on auxiliary circuit according to IEC 60947-5-1:

Report No.	Type	Seq. I	Seq. II	Seq. III	Seq. IV	Seq. V	Seq. VI
2307A0370SHA-003	SGC1-D1810 SGC1-D1801	2 ^{b)}	2 ^{c)}	2 ^{c)}	2	1	1

Note:

a) Only clause 9.3.3.2 performed with other different rated control voltage and frequency.

b) Tested together with sequence I of IEC/EN 60947-4-1; performed on NO and NC..

c) Tested on NC & NO contact

Summary of compliance with National Differences (List of countries addressed):☒ **The product fulfils the requirements of EN IEC 60947-4-1:2019**

Copy of marking plate:

MAXGE				
SGC1-D09 CE Ⓢ				
IEC/EN 60947-4-1				
Ue:415V 50/60Hz				
Ith:25A Ui:690V				
Uimp:6kV				
Ie(A)	Ac-3		9 A	
	Ac-4		3.5A	
3~	V	220	380~480	660
AC3	kW	2.2	4	5.5
	1ph	3ph		
V	230	200-230	460	575
hp	2	3	5	10
Continuous Current:25A				
Auxiliary circuit IP20				
IEC/EN60947-5-1				
AC-15, Ie:0.95A, Ith=10A				
For control voltage see coil				
 ISO 9001:2015 Quality Certified Manufacturer				

Test item particulars.....:	
Classification of installation and use.....: Rail or screw installed	
Supply Connection Cable connection	
Possible test case verdicts:	
- test case does not apply to the test object..... : N/A	
- test object does meet the requirement..... : P (Pass)	
- test object does not meet the requirement..... : F (Fail)	
Testing..... :	
Date of receipt of test item 2023-07-17	
Date (s) of performance of tests 2023-07-17 to 2023-09-12	
General remarks:	
"(See Enclosure #)" refers to additional information appended to the report. "(See appended table)" refers to a table appended to the report. Throughout this report a ☒ comma / ☐ point is used as the decimal separator. This test report is valid only being read together with the test reports of 2307A0370SHA-003. This report is for the exclusive use of Intertek's Client and is provided pursuant to the agreement between Intertek and its Client. Intertek's responsibility and liability are limited to the terms and conditions of the agreement. Intertek assumes no liability to any party, other than to the Client in accordance with the agreement, for any loss, expense or damage occasioned by the use of this report. Only the Client is authorized to permit copying or distribution of this report and then only in its entirety. Any use of the Intertek name or one of its marks for the sale or advertisement of the tested material, product or service must first be approved in writing by Intertek. The observations and test results in this report are relevant only to the sample tested. This report by itself does not imply that the material, product, or service is or has ever been under an Intertek certification program. Determination of the test conclusion is based on IEC Guide 115 in consideration of measurement uncertainty.	
Manufacturer's Declaration per sub-clause 4.2.5 of IECCE 02:	
The application for obtaining a CB Test Certificate includes more than one factory location and a declaration from the Manufacturer stating that the sample(s) submitted for evaluation is (are) representative of the products from each factory has been provided :	☐ Yes ☒ Not applicable
When differences exist; they shall be identified in the General product information section. Name and address of factory (ies) : Same as applicant	

General product information and other remarks:

Main circuit:

Type: SGC1-D0901, SGC1-D0910

Ue= 415V~(3-poles), AC-3: Ie= 9A, AC-4: Ie= 3,5A;

Ith= 20A, Ir= 3kA, Iq= 3kA, Ui= 690V, Uimp= 6kV, 50/60Hz

Type: SGC1-D1201, SGC1-D0910

Ue= 415V~(3-poles), AC-3: Ie= 12A, AC-4: Ie= 5A;

Ith= 25A, Ir= 3kA, Iq= 3kA, Ui= 690V, Uimp= 6kV, 50/60Hz

Type: SGC1-D1801, SGC1-D1810

Ue= 415V~(3-poles), AC-3: Ie= 18A, AC-4: Ie= 7,7A

Ith= 32A, Ir= 3kA, Iq= 3kA, Ui= 690V, Uimp= 6kV, 50/60Hz

Control circuit:

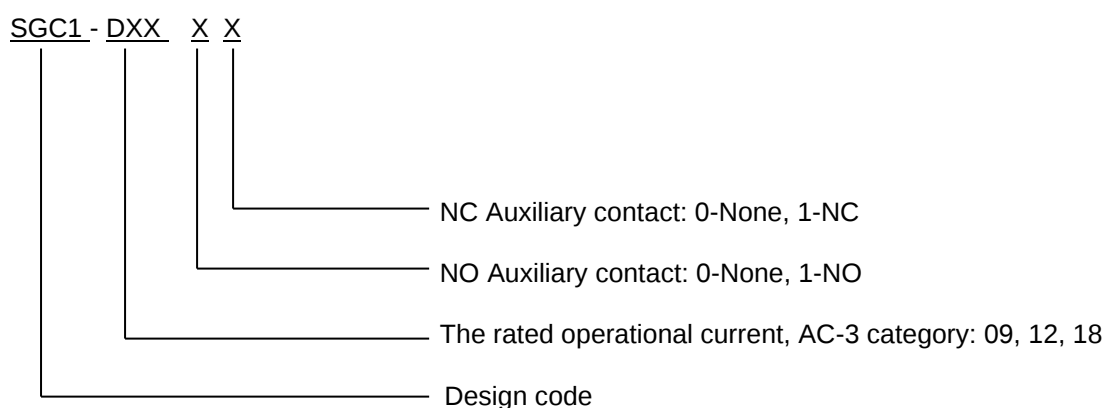
Us= 24, 110, 220-230, 380-400, 415V~, 50/60Hz

Auxiliary circuit:

Ith= 10A, Cat.: AC-15, Ue= 415V~, Ie= 0,95A, 50/60Hz

Remark:

1. SGC1-D09**, SGC1-D12** is identical to SGC1-D18** except for the marking.
2. Test sequence II: The test currents for make and break are based on AC-3 rating, while the operational performance capability is based on the AC-3 rating or AC-4 rating which is more unfavourable. The currents are highest for each test and the other utilization category current is also marked in parenthesis for comparison.

Explanation of type designation

- kind of equipment	AC contactors
- number of poles	3P
- kind of current (a.c. or d.c.)	a.c.
- interrupting medium	Air
- method of operation	Electromagnetic
- method of control	Automatic
- method of change-over for particular types of starters	N/A
- method of connecting for particular types of starters	N/A
- rated frequency	50/60Hz
- rated duties	Uninterrupted
-Utilization category	AC-3, AC-4
Rated and limiting values, main circuit	
Rated voltages	
- rated operational voltage U_e (V)	415V~
- rated stator operational voltage U_{es} (V)	N/A
- rated rotor operational voltage U_{er} (V)	N/A
- rated insulation voltage U_i (V)	690V
- rated stator insulation voltage U_{is} (V)	N/A
- rated rotor insulation voltage U_{ir} (V)	N/A
- rated impulse withstand voltage U_{imp} (kV)	6
- rated starting voltage of an auto-transformer starter	N/A
Currents or powers	
- conventional free air thermal current I_{th} (A)	See page 7
- conventional enclosed thermal current I_{the} (A)	N/A
- conventional stator thermal current I_{ths} (A)	N/A
- conventional rotor thermal current I_{thr} (A)	N/A
- rated operational current I_e (A) or rated operational powers	See page 7
- rated stator operational current I_{es} (A) or rated stator operational powers	N/A
- rated rotor operational current I_{er} (A)	N/A
- rated uninterrupted current I_u (A)	Same as I_e

-rated duty	N/A
Normal load and overload characteristics	
- ability to withstand motor switching overload currents	AC-3: 8Ie
-rated making capacity	AC-3:10Ie, AC-4: 12Ie
-rated breaking capacity	AC-3: 8Ie, AC-4: 10Ie
-conventional operational performance	AC-3: 2Ie, AC-4: 6Ie
Starting and stopping characteristics of starters	
-service conditions for starters	N/A
Short-circuit characteristics	
- rated ultimate short-circuit breaking capacity of a MPSD I _{cu} (kA)	N/A
- rated service short-circuit breaking capacity of a MPSD I _{cs} (kA)	N/A
- rated prospective short-circuit current "r" (kA)	3
- rated conditional short-circuit current I _q (kA)	3
- type of co-ordination	Type 2
- Pole impedance of a contactor (Z)	-
Control circuits	
Characteristics of electrical and electronic control circuits	
- type of current	a.c
- rated frequency or $\Delta\epsilon$	50/60Hz
- rated control circuit voltage U _c (a.c. / $\Delta\epsilon$)	24V, 110V, 220-230V, 380-400V, 415V / a.c.
- rated control circuit supply voltage U _s (a.c. / $\Delta\epsilon$)	Same as above
- nature of external control circuit devices (contacts, sensors, optocouplers, electronic active components, etc):	N/A
- power consumption	N/A
- limited energy (if the source is in accordance with 8.1.14):	N/A
- SELV (PELV) supply	N/A
- holding power	N/A
- pick-up power	
Rated and limiting values of air supply control circuit	
- rated pressure and limits	N/A
- volumes of air	N/A

Auxiliary circuits:	
- rated operational voltage U_e (V).....	AC:415V
- rated insulation voltage: U_i (V).....	690
- rated operational current: I_e (A).....	0,95A
- kind of current.....	a.c.
- rated frequency: (Hz)	50/60Hz
- number of circuits	1
- number and kind of contact elements	figure 4b: 1NO/form X 1NC/form Y
- rated uninterrupted current: I_u (A)	N/A
- utilization category: (AC, DC, current and voltage).....	AC-15
Short-circuit characteristic	
- Rated conditional short-circuit current (kA)	1
- kind of protective device.....	Fuse, RT16-6, 10A/690V~
Rated and limiting values of relays and releases	
- types of relay or release.....	☐ a) release with shunt coil (shunt trip) ☐ b) under voltage and under-current opening relay or release ☐ c) overload time-delay relay the time-lag of which is: ☐ 1) substantially independent of previous load (e.g. time-delay magnetic overload relay) ☐ 2) dependent on previous load (e.g. thermal or electronic overload relay) ☐ 3) dependent on previous load (e.g. thermal or electronic overload relay) and also sensitive to phase loss ☐ d) instantaneous overload relay or release ☐ e) instantaneous short-circuit relays or releases. ☐ f) Stall relay or release ☐ g) other relays or releases (e.g., control relay associated with devices for the thermal protection of the motor)

characteristic values	
a) release with shunt coil, under-voltage (under-current) opening relay or release	
- rated voltage (current)	N/A
- rated frequency.....	N/A
- operating voltage (current)	N/A
- operating time.....	N/A
- inhibit time.....	N/A
b) Overload relay and release (including the overload function of MPSD)	
-designation and current settings.....	N/A
-rated frequency, when necessary (for example in case of a current transformer operated overload relay)	N/A
- time-current characteristics (or range of characteristics), when necessary.....	N/A
- trip class according to classification in table 2, or the value of maximum tripping time, in seconds, under the conditions specified in 8.2.1.5.1, table 2, column D, when this time exceeds 40 s.	N/A
- number of poles.....	N/A
- nature of the relay: thermal, magnetic, electronic without thermal memory.....	N/A
- nature of the reset	N/A
- tripping time of overload relays class 10A if longer than 2 min at -5 °C or below	N/A
c) Release with residual current sensing relay	
- rated current	N/A
- operating current	
- operating time or time-current characteristic according to table T.1 of IEC 60947-1:2007, IEC 60947- 1 :2007 /AMD1:2010	N/A
- inhibit time (when applicable)	N/A
- type designation (see Annex T of IEC 60947-1:2007, IEC 60947- 1:2007 /AMD1:2010	N/A
d) Short-circuit release of an MPSD:	
- rated operational currents (I_e) or rated operational powers	N/A
- rated frequency	N/A
- current setting (or range of settings) if applicable	N/A

Type and characteristics of automatic change-over devices and automatic acceleration control devices Types	☐ a) time delay, e.g. time delay contactor relays (see IEC 60947-5-1) applicable to control-devices or specified-time-or nothing relays (see IEC 61810-1) ☐ b) under current devices (undercurrent relays) ☐ c) other devices for automatic control - ☐ devices dependent on voltage - ☐ devices on power - ☐ devices depending on speed
Characteristics a) the characteristics of time-delay devices are - the rated time-delay or its range, if adjustable: N/A - for time-delay devices fitted with a coil, the rated voltage, when it differs from the starter line voltage: N/A b) the characteristics of the under voltage devices are - the rated current (thermal current and /or rated short-circuit withstand current, according to the indications given by the manufacturer): N/A - the current setting or its range, if adjustable: N/A c) the characteristics of the other devices shall be determined by agreement between manufacturer and user N/A	

Types and characteristics of auto-transformers for two-step auto-transformer starter Account being taken of the starting characteristics (see 5.3.5.5.3), starting auto-transformers shall be characterized by - rated voltage of auto-transformer: N/A - the number of taps available for adjusting torque and current: N/A - the starting voltage, i.e. the voltage at the tapping terminals, as a percentage of the rated voltage of auto-transformer: N/A - the current they can carry for a specified duration: N/A - the rated duty (see 5.3.4): N/A - the method of cooling: ☐ air-cooling ☐ oil-cooling - mounting design: ☐ built-in ☐ or provide separately	
Types and characteristics of starting resistors for rheostatic starters Account being taken of the starting characteristics (see 5.3.5.5.1), the starting resistor shall be characterized by : - the rated rotor insulation voltage (U_{ir}): N/A - their resistor value: N/A - the mean thermal current, defined by the value of steady current they can carry for specified duration: N/A - the rated duty (see 5.3.4): N/A - the method of cooling: ☐ free air ☐ forced air ☐ foil immersion - mounting design: ☐ built-in ☐ or provide separately	

IEC 60947-4-1			
Clause	Requirement + Test	Result - Remark	Verdict
6.2	MARKING		
	Data shall be marked on the equipment (mandatory):		
	a – manufacturer's name or trade mark	MAXGE	P
	b – type designation or serial number	SGC1-D1810	P
	Data preferably marked on the equipment:		--
	c - number of this standard, if the manufacturer claims compliance	IEC/EN 60947-4-1	P
	n - IP code		N/A
	S2) Overload relays and releases: Characteristic values		N/A
	S2) Overload relays and releases: Designation and current settings of overload relays		N/A
	e - polarity of terminals, if applicable		N/A
	Data shall be included on the nameplate, or on the equipment, or in the manufacturer's published literature:		
	d - rated operational voltages	415V	P
	f - utilization category and rated operational currents (or rated powers), at the rated operational voltages of the equipment	AC-3: 18A AC-4: 7,7A	P
	g - either the value of the rated frequency/ies, or the indication d.c. (or symbol)	50/60Hz	P
	h - rated duty with the indication of the class of intermittent duty, if any	1. Uninterrupted duty, 2. Intermittent periodic duty: Class 1200 with on-load factor 40%.	P
	i – pole impedance of the switching device (Z);		N/A
	j - material declaration according to Annex W of IEC 60947-1:2007/AMD2:2014;		N/A
	Associated values:		
	k - rated marking and breaking capacities (these indications may be replaced, where applicable, by the indication of the utilization category, see table 7)	AC-3, AC-4	P
	Safety an installation:		
	l – rated insulation voltage	690V	P
	m – rated impulse withstand voltage (see 5.3.1.3)	6kV	P

IEC 60947-4-1			
Clause	Requirement + Test	Result - Remark	Verdict
	o – pollution degree	3	P
	- rated conditional short-circuit current (see 5.3.6) and type of co-ordination of the contactor or starter (see 8.2.5.1) and the type, current rating and characteristics of the associated SCPD; - rated conditional short-circuit current (see 5.3.6) of the combination starter, the combination switching device, the protected starter or the protected switching device and type of co-ordination (see 8.2.5.1) - for MPSD, rated ultimate short-circuit breaking capacity (I_{cu}) and rated service short circuit breaking capacity (I_{cs}) (see 8.2.4.7).	Ir= 3kA Iq=3kA Co-ordination type 2 SCPD: Fuse: RT16-32, 32A/690V~	P
	p - maximum permissible altitude of the site of installation, if greater than 2 000 m. - length of insulation to be removed before insertion of the conductor into the terminal; - maximum number of conductors which may be clamped. for non-universal screwless terminals: - "s" or "sol" for terminals declared for rigid-solid conductors; - "r" for terminals declared for rigid (solid and stranded) conductors; - "f" for terminals declared for flexible conductors.		N/A
	q - reference of dedicated wiring accessories which can be used for wiring the starter or the combination of contactors;		N/A
	Control circuits		
	The following information concerning control circuits shall be placed either on the coil or on the equipment:		
	r – rated control circuit voltage (U_c), nature of current and rated frequency	24V, 110V, 220-230V, 380-400V, 415V/ a.c. 50/60Hz	P
	s - if necessary, nature of current, rated frequency and rated control supply voltages	24V, 110V, 220-230V, 380-400V, 415V/ a.c. 50/60Hz	P
	Air supply systems for starter or contactors operated by compressed air		
	t - rated supply systems of the compressed air and limits of variation of this pressure, if they are different from those specified in 8.2.1.2		N/A
	Auxiliary circuits:		

IEC 60947-4-1			
Clause	Requirement + Test	Result - Remark	Verdict
	u – ratings of auxiliary circuits	I _{th} = 10A, AC-15, I _e = 0,95A, U _e = 415V~	P
	Over-current relays and releases:		
	v1 – characteristics according to 5.7.2, 5.7.5 and 5.7.6;		N/A
	v2 – characteristics according to 5.7.3 and 5.7.4;		N/A
	Additional information for certain types of contactor and starter:		
	Rheostatic starters:		
	w – circuit diagram		N/A
	x – severity of start, see 5.3.5.6.1		N/A
	y – starting time, see 5.3.5.6.1		N/A
	Auto-transformer starters:		
	z – rated starting voltage(s), i.e. voltage(s) at the tapping terminals		N/A
	EMC		
	aa – environment A and/or B: see 7.3.1 of part 1	☐ A ☐ B	N/A
	ab – special requirements, if applicable, for example shielded or twisted conductors		N/A
	Sub clause 5.2 of IEC 60947-1:2007, IEC 60947-1:2007/AMD1:2010 applies to contactors, starters and overload relays with the following additions:		
	Data under items d) to ab) in 6.1.2 shall be included on the nameplate or on the equipment or in the manufacturer's published literature:		P
	Data under items c) in 6.1.1, e), n) (if the degree of protection is different than IP00) and x2) in 6.1.2 shall be marked on the equipment; time-current characteristics (or range of characteristics) may be provided in the manufacturer's published literature.		P
	MPSD shall be marked in addition, in a place such that they are visible and legible when the MPSD is installed, for the: - suitability for isolation, if applicable. - indication of the open and closed positions		N/A
	The following data shall be marked externally on the MPSD in a place such they may be visible and legible when the MPSD is installed: – range of the rated instantaneous short-circuit current setting (<i>I</i>), for adjustable releases.		N/A
	For dedicated accessories used for wiring the starter or the combination of contactors, data under 6.1.1 c), 6.1.2 l) and the current I _{th} , if applicable, shall be provided in the manufacturer's published literature.		N/A

IEC 60947-4-1			
Clause	Requirement + Test	Result - Remark	Verdict
6.3	Instruction for installation, operation and maintenance, decommissioning and dismantling		
	Subclause 5.3 of IEC 60947-1:2007 and IEC 60947-1:2007/AMD2:2014 applies with the following addition.		
	The instructions shall also cover the dedicated wiring accessories.		P
	Additional information for the decommissioning and dismantling of the device shall be maintained available to the user in case of foreseeable hazardous condition of the device, for example due to stored energy, instability or falling of objects, etc.		P
	In case of protected starters, the manufacturer shall also provide the necessary mounting and wiring instruction		N/A
	The manufacturer of a starter incorporating an automatic reset overload relay capable of being connected to enable automatic restarting, shall provide, with the starter, that information necessary to alert the user to the possibility of automatic restarting.		N/A
	If the construction requires energization by an external source that is not a limited energy source as defined in 8.1.14, the manufacturer shall provide the appropriate information for short-circuit and overcurrent protection of the ports.		N/A
	For each relevant potential hazard, the manufacturer shall provide safety signs, graphical symbols or safety notes of the hazard for example by using e.g. IEC 60417-5036. Signal words shall be defined according to ISO 3864-2.		P
6.4	Environmental information		
	Subclause 5.4 of IEC 60947-1:2007/AMD2:2014 applies.		

IEC 60947-4-1			
Clause	Requirement + Test	Result - Remark	Verdict
7	NORMAL SERVICE, MOUNTING AND TRANSPORT CONDITIONS		
	Clause 6 of IEC 60947-1:2007 applies with the following addition.		
	Unless otherwise stated by the manufacturer, a contactor or a starter is for use in pollution degree 3 environmental conditions, as defined in 6.1.3.2 of IEC 60947-1:2007. However, other pollution degrees may be considered to apply, depending upon the micro-environment.	Pollution 3	P
	Rail mounting shall be specified according to IEC 60715:2017, when relevant.		P
	Standard conditions of vibration are defined in footnote b of Table Q.1 of IEC 60947-1:2007/AMD2:2014.		P
	Altitude above 2 000 m are subjected to agreement between manufacturer and user.		N/A

IEC 60947-4-1			
Clause	Requirement + Test	Result - Remark	Verdict
8.1	Constructional requirements		
	The equipment with its enclosure, if any, whether integral or not, shall be designed and constructed to withstand the stresses occurring during installation and normal use and, in addition, shall provide a specified degree of resistance to abnormal heat and fire		P
8.1.2	Materials		
7.1.2.1 Part 1	Parts of insulating materials which might be exposed to thermal stresses due to electrical effects, within the equipment, shall not be adversely affected by abnormal heat and by fire.		P
	Test method used:		
7.1.2.2 Part 1	Glow wire testing	(See 8.2.1.1.1 part 1 below)	P
	When tests on the equipment or on sections taken from the equipment are used, parts of insulating materials necessary to retain current-carrying parts in position shall conform to the glow-wire tests of 8.2.1.1.1 of IEC 60947-1:2007 at a test temperature of 850 °C	850 °C	P
7.1.2.3 Part 1	Test based on flammability category	(See 8.2.1.1.2 part 1 below)	N/A
8.1.3	Current-carrying parts and their connection		
7.1.3 Part 1	No contact pressure through insulating materials		P
8.1.4	Clearances and creepage distances		
	Clearances		
	Rated impulse withstand voltage (see test sequence I)	Uimp= 6 kV	P
	Creepage distances		
	Pollution degree	3	
	Comparative tracking index (V)	175	
	Material group	IIIa	
	Rated insulation voltage Ui (V)	690	
	Minimum creepage distances (mm)	12,5	
	Measured creepage distances (mm)	14,2(min)	P
8.1.5	Actuator		
7.1.5.1 Part 1	Insulation		

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Clause	Requirement + Test	Result - Remark	Verdict
	The actuator of the equipment shall be insulated from the live parts for the rated insulation voltage and, if applicable, the rated impulse withstand voltage. Moreover:		N/A
	- if it is made of metal, it shall be capable of being satisfactorily connected to a protective conductor unless it is provided with additional reliable insulation;		N/A
	- if it is made of or covered by insulating material, any internal metal part, which might become accessible in the event of insulation failure, shall also be insulated from live parts for the rated insulation voltage.		N/A
7.1. 5.2 Part 1	Direction of movement		
	The direction of operation for actuators of devices shall normally conform to IEC 60447.		N/A
	Where devices cannot conform to these requirements, e.g. due to special applications or alternative mounting positions, they shall be clearly marked such that there is no doubt as to the "I" and "O" positions and the direction of operation.		N/A
8.1.5.3	Mounting		
	Actuators mounted on removable panels or opening doors are so designed that when the panels are replaced or doors closed the actuator will engage correctly with the associated mechanism		N/A
8.1.5.4	Protection		
	There shall be no path or opening which allows incandescent particles to be discharged from the area of the manual operating means.		N/A
8.1.6	Indication of contact position		
7.1. 6.1 Part 1	Indication means, applies to manually operated starters		
	When an equipment is provided with means for indicating the closed and open positions, these positions shall be unambiguous and clearly indicated. This is done by means of a position indicating device		N/A
	If symbols are used, they shall indicate the closed and open positions respectively, in accordance with IEC 60417-2: 60417-2-IEC-5007 I On (power) 60417-2-IEC-5008 O Off (power)		N/A
	For equipment operated by means of two push-buttons, only the push-button designated for the opening operation shall be red or marked with the symbol "O"		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	Red colour shall not be used for any other push-button		N/A
	The colours of other push-buttons, illuminated push-buttons and indicator lights shall be in accordance with IEC 60073		N/A
7.1. 6.2 Part 1	Indication by the actuator		
	When the actuator is used to indicate the position of the contacts, it shall automatically take up or stay, when released, in the position corresponding to that of the moving contacts; in this case, the actuator shall have two distinct rest positions corresponding to those of the moving contacts, but for automatic opening a third distinct position of the actuator may be provided		N/A
8.1.7	Additional safety requirements for equipment suitable for isolation		
	If the tripped position of the MPSD is not the indicated open position, it should be clearly visible that it is not the open position. The verification of the main contact position for a manual starter and a MPSD suitable for isolation shall be tested according to 9.3.3.2.3.		N/A
	MPSDs and manual motor starter suitable for isolation shall be provided with means for locking in the open position.		N/A
7.1.7.1 part 1	Additional constructional requirements:		
	Equipment suitable for isolation shall provide in the open position an isolation distance in accordance with the requirements necessary to satisfy the isolating function		
	- minimum clearances across open contacts (see Table XIII, Part 1) (mm)		N/A
	- measured clearances (mm)		N/A
	- test Uimp across gap (kV)		N/A
	Indication of the position of the main contacts shall be provided by one or more of the following means		--
	- the position of the actuator		N/A
	- a separate mechanical indicator		N/A
	- visibility of all moving main contacts		N/A
	The effectiveness of each of the means of indication provided on the equipment and its mechanical strength shall be verified	(See 8.2.5 part 1 below)	N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	When means are provided or specified by the manufacturer to lock the equipment in the open position, locking in that position shall only be possible when the main contacts are in the open position	(See 8.2.5 part 1 below)	N/A
	Equipment shall be designed so that the actuator, front plate or cover are fitted to the equipment in a manner which ensures correct contact position indication and locking, if provided		N/A
	For equipment provided with positions such as "tripped position" or "standby position", which are not the indicated open position, those positions shall be clearly identified. The marking of such positions shall not include the symbols "I" or "O"		N/A
	An actuator having only one position of rest shall not be considered as appropriate to indicate the position of the main contact		N/A
7.1.7.2 part 1	Supplementary requirements for equipment with provision for electrical interlocking with contactors or circuit-breakers:		
	Auxiliary switch is rated according to IEC 60947-5-1 (unless the equipment is rated AC-23)		
	Time interval between opening of the contacts of the auxiliary contact and the contacts of the main poles: ≥ 20 ms		N/A
	Measured time interval (ms)		N/A
	During the closing operation the contacts of the auxiliary switch closes after or simultaneously with the contacts of the main poles		N/A
7.1.7.3 part 1	Supplementary requirements for equipment provided with means for padlocking the open position:		
	The locking means is so designed that it cannot be removed with the appropriate padlock(s) installed		N/A
	Test force F applied to the actuator in an attempt to operate to the closed position (N)		N/A
	Rated impulse withstand voltage (kV)		N/A
	Test Uimp on open main contacts at the test force		N/A
8.1.8	Terminals		
7.1.8.1 part 1	All parts of terminals which maintain contact and carry current shall be of metal having adequate mechanical strength	(see 8.2.4 part 1 below)	P
	Terminal connections shall be such that necessary contact pressure is maintained	(see 8.2.4 part 1 below)	P

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Clause	Requirement + Test	Result - Remark	Verdict
	Terminals shall be so constructed that the conductor is clamped between suitable surfaces without damage to the conductor and terminal	(see 8.2.4 part 1 below)	P
	Terminal shall not allow the conductor to be displaced or to be displaced themselves in a manner detrimental to the operator of equipment and the insulation voltage shall not be reduced below the rated value	(see 8.2.4 part 1 below)	P
	If required by application, terminals and conductors may be connected by means of cable lugs for copper conductors only		P
	Screwless-type clamping units, unless otherwise specified by the manufacturer, shall accept rigid and flexible conductors as indicated in Table 1.		N/A
7.1.8.2 part 1	Connecting capacity		
	type of conductors	Rigid-stranded or flexible cable Auxiliary terminals: see report:2307A0370SHA-002	
	minimum cross-sectional area of conductor (mm ²)	1,5	P
	maximum cross-sectional area of conductor (mm ²)	6,0	P
	number of conductors simultaneously connectable to the terminal	2(1,5mm ²) / 1(6,0mm ²)	P
7.1.8.3 part 1	Connection		
	terminals for connection to external conductors shall be readily accessible during installation		P
	clamping screws and nuts shall not serve to fix any other component		P
8.1.8.2	Terminal identification and marking,		
	marking comply with Annex A		P
7.1.8.4 part 1	terminal intended exclusively for the neutral conductor		
	protective earth terminal		N/A
	other terminals	1/L1, 3/L2, 5/L3, 2/T1, 4/T2, 6/T3, 13/NO, 14/NO, A1, A2	P
8.1.9	Additional requirements for equipment provided with a neutral pole		
7.1.9 part 1	marking of neutral pole		

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Clause	Requirement + Test	Result - Remark	Verdict
	The switched neutral pole shall not break before and shall not make after the other poles		N/A
	Conventional thermal current of neutral pole		N/A
	If a pole having an appropriate short-circuit breaking and making capacity is used as a neutral pole, then all poles, including the neutral pole, may operate substantially together.		N/A
	Equipment having a value $I_{th} < 63$ A, this value shall be identical for all poles		N/A
	For $I_{th} > 63$ A, the neutral pole may have a value of I_{th} different from that of the other poles, but not less than the half that value or 63 A, whichever is the higher.		N/A
8.1.10	Provisions for protective earthing		
7.1.10.1 part 1	The exposed conductive parts shall be electrically interconnected and connected to a protective earth terminal		N/A
7.1.10.2 part 1	The protective earth terminal shall be readily accessible		N/A
	The protective earth terminal shall be suitably protected against corrosion		N/A
	The electrical continuity between the exposed conductive parts of the protective earth terminal and the metal sheathing of connecting conductors		N/A
	The protective earth terminal shall have no other functions		N/A
7.1.10.3 part1	Protective earth terminal marking and identification		
8.1.11	Enclosure for equipment		
7.1.11.1 part1	Design		
	Starting resistors mounted within an enclosure shall be so located or guarded that issuing heat is not detrimental to other apparatus and materials within the enclosure.		N/A
	For the specified case of combination starters, the cover or door shall be interlocked so that it cannot be opened without manually operated device being in open position.		N/A
	However, provision may be made to open the door or cover with the manually operated switching device in the ON position by use of a tool.		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	The enclosure, when it is opened: all parts requiring access for installation and maintenance are readily accessible		N/A
	Sufficient space shall be provided inside the enclosure		N/A
	The fixed parts of a metal enclosure shall be electrically connected to the other exposed conductive parts of the equipment and connected to a terminal which enables them to be earthed or connected to a protective conductor		N/A
	Under no circumstances shall a removable metal part of the enclosure be insulated from the part carrying the earth terminal when the removable part is in place		N/A
	The removable parts of the enclosure shall be firmly secured to the fixed parts by a device such that they cannot be accidentally loosened or detached owing to the effects of operation of the equipment or vibrations		N/A
	When an enclosure is so designed as to allow the covers to be opened without the use of tools, means shall be provided to prevent loss of the fastening devices		N/A
7.1.11.2 part1	Insulation		
	If, in order to prevent accidental contact between a metallic enclosure and live parts, the enclosure is partly or completely lined with insulating material, then this lining shall be securely fixed to the enclosure		N/A
8.1.12	Degree of protection of enclosed equipment		
7.1.12 part1	Degrees of protection of enclosed equipment and relevant tests are given in Annex C of IEC 60947-1:2007	(see 8.2.3 part 1 below)	P
8.1.13	Conduit pull-out, torque and bending with metallic conduits		
7.1.13 part1	Polymeric enclosures of equipment, whether integral or not, provided with threaded conduit entries, intended for the connection of extra heavy duty, rigid threaded metal conduits complying with IEC 60981, shall withstand the stresses occurring during its installation such as pull-out, torque, bending	(see 8.2.7 part 1 below)	N/A
8.1.14	Limited energy source		
8.1.14.2	Limited energy source with galvanic separation		
	The output is inherently limited in compliance with Table 19;		

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Clause	Requirement + Test	Result - Remark	Verdict
	A linear or non-linear impedance limits the output in compliance with Table 19. If a positive temperature coefficient device (e.g. PTC) is used, it shall pass the applicable tests specified in IEC 60730-1;		N/A
	A regulating network limits the output in compliance with Table 19, both with and without a single fault in the regulating network;		N/A
	An over-current protective device is used and the output is limited in compliance with Table 20.		N/A
	Type of overcurrent protection device		N/A
8.1.14.3	Limited energy source with current limiting impedance		
	The output voltage is limited in compliance with Table 21 and a linear or non-linear impedance limits the output in compliance with Table 21 both with and without a single fault.		N/A
8.1.15	Stored charge energy circuit		
	Parts including stored charge (capacitors) that are removable for servicing (such as coil replacement), installation, or disconnection shall present no risk of electric energy hazard after disconnection.		N/A
	Capacitors connected to accessible hazardous live parts shall be discharged to an energy level less than 0,5 mJ within 5 s after the removal of power.		N/A
8.1.16	Fault and abnormal conditions		--
	The product shall be designed to avoid operating modes or sequences that can cause a fault condition or component failure leading to a hazard.		N/A
8.1.17	Short-circuit and overload protection of ports		
	Where the power source for a signal port or power port that is external to the device does not comply with the requirements for limited energy sources in 8.1.14, the product shall not present a hazard under short-circuit or overload conditions. Instructions for the installation of external overcurrent protection shall be made available in accordance with 6.3.		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
8.2	Performance requirements		
A	Starters shall be so constructed that they:		
	a) are trip free;		N/A
	b) can be caused to open their contacts by the means provided when running and at any time during the starting sequence;		N/A
	c) will not function in other than the correct starting sequence.		N/A
B	Starters employing contactors shall not trip due to the shocks caused by operation of the contactors when tested according to 9.3.3.1, after the starter has carried its rated full load current at the reference ambient temperature (i.e. +20 °C) and has reached thermal equilibrium at both minimum and maximum settings of the overload relay, if adjustable	(see 9.3.3.1 below)	N/A
C	For rheostatic starters, the overload relay shall be connected in the stator circuit.		N/A
	Special arrangements may be made to protect the rotor contactors and resistors against overheating, if requested by the user		N/A
D	When starters are used in conditions in which the overheating of the starting resistors or transformers would represent an exceptional hazard, it is recommended that a suitable device be fitted to switch off the starter automatically before a dangerous temperature is reached.		N/A
E	The moving contacts of multipole equipment intended to make and break together shall be so coupled that all poles make and break substantially together, whether operated manually or automatically		N/A
8.2.1.2	Limits of operation of contactors and power-operated starters	(see 9.3.3.2 below)	P
8.2.1.3	Limits of operation of under-voltage relays and releases	(see 9.3.3.2.2 below)	N/A
8.2.1.4	Limits of operation of shunt-coil operated releases (shunt trip)	(see 9.3.3.2.2 below)	N/A
8.2.1.5	Limits of operation of current sensing relays and releases	(see 9.3.3.2.2 below)	N/A
8.2.2	Temperature rise	(see 9.3.3.3 below)	P
8.2.3	Dielectric properties	(see 9.3.3.4 below)	P

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Clause	Requirement + Test	Result - Remark	Verdict
8.2.4	Normal load and overload performance requirements		
8.2.4.1	Making and breaking capacities	(see 9.3.3.5 below)	P
8.2.4.2	Conventional operational performance	(see 9.3.3.6 below)	P
8.2.4.3	Durability	(see annex B below)	N/A
8.2.4.4	Overload current withstand capability of contactors	(see 9.3.5 below)	P
8.2.4.5	Coil power consumption	(see 9.3.3.2.1.2 below)	P
8.2.4.6	Pole impedance	(see 9.3.3.2.1.3 below)	P
8.2.4.7	Ability of a MPSD to make and break under short-circuit conditions	(see annex P below)	N/A
8.2.5	Co-ordination with short-circuit protective devices	(see 9.3.4 below)	P

8.3	Electromagnetic compatibility (EMC)		
	Environment A		N/A
	Environment B		N/A
8.3.2	Immunity	(see 9.4 below)	N/A
8.3.3	Emission	(see 9.4 below)	N/A

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Clause	Requirement + Test	Result - Remark	Verdict
9.2	Compliance with constructional requirements		
8.2.1 Part 1	Materials		
8.2.1.1.1 part 1	Glow wire test (on equipment)		
	The suitability of materials used is verified by making tests: a) on the equipment; or b) on sections taken from the equipment; or c) on samples of identical material	b)	P
	The suitability shall determined with respect to resistance to abnormal heat and fire		P
	The manufacturer shall indicate which tests, amongst a), b) and c), shall be used	☐ a) ☒ b) ☐ c)	P
	As described in IEC 60695-2-10 and -2-11		--
	parts retaining current-carrying parts Remark : a protective conductor is not considered as a current-carrying part	☒ 850 ± 15°C or ☐ 960 ± 15°C 3 s	P
	all other parts	☒ 650 ± 10°C	P
	No visible flame, no sustained glowing or flames and glowing extinguish within 30 s		P
	For the purpose of this test, a protective conductor is not considered as a current-carrying part.		N/A
8.2.1.1.2 part 1	Flammability, hot wire ignition and arc ignition tests (on materials)		
	Suitable specimens of material shall be subjected to the following tests: a) flammability tests, in accordance with IEC 60695-11-10 b) Hot wire ignition (HWI) test, as described in Annex M c) Arc ignition (AI) test, as described in Annex M		N/A
	The test c) is required only if the material is located within the 13 mm of arcing parts or live parts which are subject to loosening of connections.		N/A
	Materials located within 13 mm of arcing parts are exempt from this test if the equipment is subjected to make/break testing.		N/A
a)	Flammability tests, in accordance with IEC 60695-11-10		--
	Test method	☐ A) – Horizontal burning test ☐ B) – Vertical burning test	N/A
b)	Hot wire ignition (HWI) test, as described in Annex M		N/A

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Clause	Requirement + Test		Verdict
c)	Arc ignition (AI) test, as described in Annex M		N/A
8.2.3 part 1	Enclosure for equipment's		
	Degree of protection	IP20	P
	Test for first characteristic		
	Test for first numeral	1: 2: 3: 4: 5: 6:	P
	Test for second characteristic		
	Test for second numeral	1: 2: 3: 4: 5: 6: 7: 8:	N/A
8.2.4 part 1	Mechanical and electrical properties of terminals		
8.2.4.2 part 1	Test of mechanical strength of terminals		
	maximum cross-section of conductor (mm ²) :	6,0	
	diameter of thread (mm)	3,4	
	torque (Nm)	0,8	
	5 times on 2 separate clamping units		P
8.2.4.3 part 1	Testing for damage to and accidental loosening of conductor (flexion test)		
	conductor of the minimum cross-section area (mm ²)	1,0	P
	number of conductor of the minimum cross-section	2	P
	diameter of bushing hole (mm)	6,4	P
	height between the equipment and the platen (mm)	260	P
	mass at the conductor(s) (kg)	0,4	P
	135 continuous revolutions: the conductor shall neither slip out of the terminal nor break near the clamping unit		P

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Clause	Requirement + Test	Result - Remark	Verdict
8.2.4.4 part 1	Pull-out test		
	force (N)	35	P
	1 min, the conductor shall neither slip out of the terminal nor break near the clamping unit		P
8.2.4.3 part 1	Testing for damage to and accidental loosening of conductor (flexion test)		
	conductor of the maximum cross-section (mm ²) ..	6,0	P
	number of conductor of the maximum cross-section	1	P
	diameter of bushing hole (mm)	9,5	P
	height between the equipment and the platen (mm)	280	P
	mass at the conductor(s) (kg)	1,4	P
	135 continuous revolutions: the conductor shall neither slip out of the terminal nor break near the clamping unit		P
8.2.4.4 part 1	Pull-out test		
	force (N)	80	P
	1 min, the conductor shall neither slip out of the terminal nor break near the clamping unit		P
8.2.4.3 part 1	Testing for damage to and accidental loosening of conductor (flexion test)		
	conductor of the largest and minimum cross-section (mm ²)	6,0 / 1,0	P
	number of conductor of the minimum cross-section, number of conductor of the maximum cross-section	1(6,0mm ²) / 2(1,0mm ²)	P
	diameter of bushing hole (mm)	9,5 / 6,4	P
	height between the equipment and the platen (mm)	280 / 260	P
	mass at the conductor(s) (kg)	1,4 / 0,4	P
	135 continuous revolutions: the conductor shall neither slip out of the terminal nor break near the clamping unit		P
8.2.4.4 part 1	Pull-out test		
	force (N)	80 / 35	P
	1 min, the conductor shall neither slip out of the terminal nor break near the clamping unit		P

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Clause	Requirement + Test	Result - Remark	Verdict
8.2.4.5 part 1	Test for insertability of unprepared round copper conductors having the maximum cross-section		
	Test gauge		N/A
	The measuring section of the gauge shall be able to penetrate freely into the terminal aperture to the full depth of the terminal		N/A
	Alternatively, the test can be carried out by inserting the largest conductor of type and rated cross-section among those recommended by the manufacturer, after the insulation has been removed and the end has been reshaped		N/A
	The stripped end of the conductor shall be able to enter completely within the clamping unit aperture, without use of undue force		N/A
9.2.2	Electrical performance of screwless-type clamping units		
	Test according to subclause 9.8 of IEC 60999-1 and 9.8 of IEC 60999-2	See report _____	N/A
	The number of specimens shall be at least 4.		N/A
	Test current is I_{th} .		N/A
9.2.3	Ageing test for screwless-type clamping units		
	Test according to subclause 9.10 of IEC 60999-1 and 9.10 of IEC 60999-2	See report _____	N/A
	Test current is I_{th} .		N/A
9.2.4	Limited energy source test		
	Equipment operating under normal conditions		N/A
	In case the limited energy source requirement depends on over-current protective device(s), the device(s) shall be short-circuited.		N/A
	Maintain the limited VA energy for a period specified in 8.1.14.....		N/A
	Maintain the limit of apparent energy for the time period indicated in Table 19, Table 20, or Table 21, as applicable.....		N/A
	Available apparent energy does not exceed the limits indicated in Table 19, Table 20, or Table 21, as applicable.....		N/A
	In case the limited energy source requirement depends on over-current protective device(s), the current rating of at least one of the protective device(s) in the current path shall not exceed the limit in Table 20.		N/A
	Test conducted under the most unfavourable combination		N/A
9.2.5	Breakdown of components		

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Clause	Requirement + Test	Result - Remark	Verdict
	Tested with the product operating with the load creating the more severe condition		N/A
	Each identified component shall be subjected to a breakdown of components test in open- and or short-circuit failure modes, whichever is most severe		N/A
	no emission of flame or molten metal		N/A
	no ignition of cotton		N/A
	no opening of the fusible element F (according to subclause 8.3.4.1.2 d) of IEC 60947-1:2007)		N/A
8.2.5 part 1	Verification of the effectiveness of indication of the main contact position of equipment suitable for isolation		
8.2.5.2.1 part 1	Dependent and independent manual operation		
	actuating force for opening (N) :		N/A
	means to keep the contact(s) closed and the number of contacts..... :		N/A
	test force for 10 s (N) :		N/A
	After the test, when the test force is no longer applied, the actuator being left free, the open position shall not be indicated by any of the means provided		N/A
	the equipment shall not show any damage such as to impair its normal operation		N/A
	When the equipment is provided with a means of locking in the open position, it shall not be possible to lock the equipment while the test force is applied		N/A
8.2.5.2.2 part 1	Dependent power operation		
	means to keep the contact(s) closed and the number of contacts..... :		N/A
	Supply voltage of 110% of rated voltage (V)..... :		N/A
	Three attempts of 5 s to operate the equipment at intervals of 5 min.		N/A
	During and after the test, the open position shall not be indicated by any of the means provided and the equipment shall not show any damage such as to impair its normal operation		N/A
	When the equipment is provided with means for locking in the open position, it shall not be possible to lock the equipment during the test		N/A
8.2.5.2.3 part 1	Independent power operation		

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Clause	Requirement + Test	Result - Remark	Verdict
	means to keep the contact(s) closed and the number of contacts.....:		N/A
	Three attempts to operate the equipment by the stored energy.		N/A
	Lock ability of driving mechanism in OFF-position at test force and blocked main contacts		N/A
	Position indicator does not show OFF-position after capture of test force at blocked main contacts		N/A
	During and after the test, the open position shall not be indicated by any of the means provided and the equipment shall not show any damage such as to impair its normal operation		N/A
	When the equipment is provided with means for locking in the open position, it shall not be possible to lock the equipment during the test		N/A
8.2.7 part 1	Conduit pull-out test, torque test and bending test with metallic conduits		
8.2.7.1 part 1	Pull-out test		
	Torque for screwing the conduit into the entry.....:		N/A
	Pull force (N)		N/A
	5 min, the displacement of the conduit in relation with the entry shall be less than one thread depth		N/A
	There shall be no evidence of damage impairing further use of the enclosure		N/A
8.2.7.2 part 1	Bending test		
	A slowly increasing bending moment shall be applied without jerk to the free end of the conduit		N/A
	Bending moment is maintained at.....:		N/A
	1 min		N/A
	The test is then repeated in a perpendicular direction		N/A
	There shall be no evidence of damage impairing further use of the enclosure		N/A
8.2.7.3 part 1	Torque test		
	Torque (Nm)		N/A
	it shall be possible to unscrew the conduit and there shall be no evidence of damage impairing further use of the enclosure		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
9.3.1	Compliance with performance requirements		
a)	TEST SEQUENCE 1 - 5 samples: I-1 SGC1-D1810, $U_s = 415V\sim$, 3P I-2 SGC1-D1810, $U_s = 380-400V\sim$, 3P I-3 SGC1-D1810, $U_s = 220-230V\sim$, 3P I-4 SGC1-D1810, $U_s = 110V\sim$, 3P I-5 SGC1-D1810, $U_s = 24V\sim$, 3P		
	- verification of temperature rise (Clause 9.3.3.3.)		
	- verification of operation and operating limits (Clause 9.3.3.1 and 9.3.3.2)		
	- verification of dielectric properties (Clause 9.3.3.4)		
9.3.3.3	Temperature rise		
	Sub clause 8.3.3.3. of IEC 60947-1 applies		
	ambient temperature 10-40 °C: 20		P
	Contactor		
	test enclosure W x H x D (mm x mm x mm): Free air		N/A
	material of enclosure: No enclosure		N/A
9.3.3.3.4	Main circuits, test conditions:		
	Sub clause 8.3.3.3.4 of IEC 60947-1 applies with following addition		
	loaded as stated in 8.2.2.4	-	
	- setting of the maximum current setting: -		
	- setting overload relay: -		
	- conventional thermal current I_{th} (A): 32		
	- conventional enclosed thermal current I_{the} (A) .: -		N/A
	- for equipment intended for utilization category AC-6b, the test current for the temperature rise test shall be equal to 1,35 times I_e (the rated capacitive current).	-	N/A
	- cable/busbar cross-section (mm ²) / (mm): 6,0/1000		
	- temperature rise of main circuit terminals (K): < 65 K see page 110		P
9.3.3.3.5	Control circuit, test conditions:		
	Sub clause 8.3.3.3.5. of part 1 applies with following addition		
	The temperature rise shall be measures during the test of 9.3.3.3.4		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	- conventional thermal current I _{th} (A) at their rated voltage		N/A
	- conventional enclosed thermal current I _{the} (A) ..		N/A
	- cable/busbar cross-section (mm ²) / (mm)		N/A
	- temperature rise of control circuit (K)		N/A
9.3.3.3.6	Coils and electromagnets circuit, test conditions:		
	The coil with the highest measured holding power consumption, for a given frequency a.c. or d.c., according to 9.3.3.2.1.2.2 is deemed to be representative for all coils, for the same contactor, and shall be used for the temperature rise test.		
	a) Uninterrupted and eight-hour duty windings (8.2.2.6.1)		
	The temperature rise shall be measures during the test of 9.3.3.3.4		P
	- rated control supply voltage U _s (V)	415V(I-1) 380-400V (I-2) 220-230V (I-3) 110V (I-4) 24V (I-5)	P
	- class of insulating material	B	P
	- uninterrupted or eight-hour duty windings	uninterrupted	P
	- temperature rise of control circuit terminals (K) ..	< 110 K see page 110	P
	b) Intermittent duty windings (8.2.2.6.2)		
	- no current flowing though the main circuit		
	- rated control supply voltage U _s (V)	415V(I-1) 380-400V (I-2) 220-230V (I-3) 110V (I-4) 24V (I-5)	P
	- class of insulating material	B	P
	- intermittent duty class	1200	P
	- close open operating cycle	1200 cycles / h	P
	- on-load factor	40%(1,2s)	P
	- temperature rise of control circuit terminals (K) ..	< 110 K see Page 110	P
	c) temporary or periodic duty (8.2.2.6.3)		--
	- no current flowing though the main circuit		N/A
	- rated control supply voltage U _s (V)		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	- class of insulating material		N/A
	- close open operating cycle		N/A
	- on-load time		N/A
	- temperature rise of control circuit terminals (K) ..	< ____ K see page ____	N/A
9.3.3.3.7	Auxiliary circuit, test conditions:		
	Normally loaded with their maximum rated operational current at any convenient voltage		P
	The temperature rise shall be measures during the test of 9.3.3.3.4		P
	- conventional thermal current I_{th} (A).....	10	P
	- conventional enclosed thermal current I_{the} (A) ..		N/A
	- cable/busbar cross-section (mm ²) / (mm)		N/A
	- cable cross-section (mm ²)	1,0/1	P
	- temperature rise of auxiliary circuit terminals (K) :	< 70 K, see page 110	P
9.3.3.3.8	Starting resistors for rheostatic rotor starters test conditions:		
	Normally loaded with their current value I_m		N/A
	Number of starts per hour		N/A
	Rated duty		N/A
	Starting characteristic	See page ____	N/A
	- cable/busbar cross-section (mm ²) / (mm)		N/A
	- cable cross-section (mm ²)		N/A
	- temperature rise of starting resistor terminals (K)	See table 3 of IEC 60947-1	N/A
	- temperature rise of starting resistor enclosure (K)	See table 3 of IEC 60947-1	N/A
	- temperature rise of issuing air (K)	See table 3 of IEC 60947-1	N/A
9.3.3.3.9	Auto-transformers for two-step auto-transformers starters		
	Normally loaded with max. Starting current multiplied with $0,8 \times \text{starting voltage} / U_e$		N/A
	Number of starts per hour		N/A
	Rated duty		N/A
	Starting characteristic.....	See page	N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	- cable/busbar cross-section (mm ²) / (mm)		N/A
	Temperature rise of:		
	- windings (K), See table 5 (+15 K)		N/A
	- operating means (K) , See table 3 of part 1.....		N/A
	- parts intended to be touched but not hand held (K) , See table 3 of part 1		N/A
	- parts which need not be touched during normal operation (K) , See table 3 of part 1		N/A
9.3.3	Performance under no load, normal load and overload conditions		
9.3.3.1	Operation		
	For starter only:		
	reference ambient temperature (i.e. +20 °C) :		N/A
	Rated full load current (A) :		N/A
	No tripping after 3 operations when stator has reached thermal equilibrium at minimum and maximum settings		N/A
	For overload relay with combined stop and reset actuating mechanism only		
	With closed contactor, the resetting mechanism shall be operated and this shall cause the contactor drop out		N/A
	For overload relay with either a reset or separate stop and reset mechanism only		
	With closed contactor and resetting mechanism in the reset position, the tripping mechanism shall be operated and the contactor shall have been caused to drop out		N/A
9.3.3.2	Operating limits		
9.3.3.2.1	Power-operated equipment:		
8.2.1.2	Limits of operation of contactors and power-operated starters		
7.2.1.2 Part 1	Limits of operation of power operated equipment		
	rated control circuit supply voltage Us (V)	415V(I-1) 380-400V (I-2) 220-230V (I-3) 110V (I-4) 24V (I-5)	P
	frequency (Hz)	50/60Hz	P
	rated air supply pressure		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	ambient temperature	40°C	P
	operation range.....		
	close at any value between 85% and 110% (V or bar)	I-1: U_{Smax} : 457V~ U_{Smin} : 353V~ I-2: U_{Smax} : 440V~ U_{Smin} : 323V~ I-3: U_{Smax} : 253V~ U_{Smin} : 187V~ I-4: U_{Smax} : 121V~ U_{Smin} : 93,5V~ I-5: U_{Smax} : 26,4V~ U_{Smin} : 20,4V~	P
	drop out voltage: 75% to 20% (or 10% if specified by manufacturer) for a.c. and 75% to 10% for d.c. (V)		N/A
	drop out pressure (bar) 75% to 10% of rated pressure.....		N/A
	In the case of coils, the limiting drop-out values apply when the coil circuit resistance is equal to that obtained at -5 °C.....	-5°C	P
	Calculated values.....	50/60Hz I-1: 213V (51,6%) I-2: 212V (55,8%) I-3: 109V (54,5%) I-4: 57,8V (52,5%) I-5: 12,3V (51,3%)	P
	Drop out time (if applicable).....		N/A
	For latched contactors, the device shall drop out and open fully when a de-latching voltage between 85 % and 110 % of the rated de-latching voltage is applied.....		N/A
8.3.3.2.1 part 1	Capacitive drop out test		
	A capacitor shall be inserted in series in the supply circuit U_s , the total length of the connecting conductors being ≤ 3 m.		N/A
	The capacitor is short-circuit by a switch of negligible impedance.		N/A
	The supply voltage shall then be adjusted to 110 % U_s		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	The value of the capacitor shall be calculated: $C \text{ (nF)} = 30 + 200000 / (f \times U_s)$:	_____nF	N/A
	Verification of the drop out of the contactor when the switch is operated to the open position.....:		N/A
	The test voltage is the highest value of the declared rated supply voltage range U_s .		N/A
9.3.3.2.1.2.1	Coil power consumption		
	A contactor coil is evaluated for both holding power and pick-up power		P
	In the case where different coils cover a range of voltages, 5 coils shall be tested		P
	The coil with the lowest rated control supply voltage U_s , the coil with the highest rated control supply voltage U_s , plus 3 coils deemed to be representative of the coils with the highest calculated hold power at the discretion of the manufacturer		P
	The test shall be performed at ambient temperature $+23 \text{ }^\circ\text{C} \pm 3 \text{ }^\circ\text{C}$	23,0	P
	The test shall be made without any load in the main and auxiliary circuits		P
	The coil shall be supplied with the rated control supply voltage U_s and at the rated frequency		P
	For a given coil, where a voltage range is declared, the test shall be made at the highest voltage at the respective frequency		P
	The measured values shall be obtained with a r.m.s. measurement method covering at least a bandwidth from 0 Hz to 10 kHz and the resulting power values shall be given within a measurement uncertainty better than 5 %		P
9.3.3.2.1.2.2	Holding power for conventional and electronically controlled electromagnet		
	The current measurement $I(i)$ of the coil shall be performed after the coil has been energized and has reached a stable temperature		P
	The holding power consumption is defined as follows		
	$Sh(i) = U_s(i) \times I(i) \text{ [VA]}$ for a.c. controlled electromagnet		P
	$Pc(i) = U_s(i) \times I(i) \text{ [W]}$ for d.c. controlled electromagnet		N/A
	The published value shall be equal to the average value of the 5 tested coils		--

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Clause	Requirement + Test	Result - Remark	Verdict
	$Sh = \sum (U_s(i) \times I(i)) / 5 \text{ [VA] respectively } P_c = \sum (U_s(i) \times I(i)) / 5 \text{ [W]}$	I-1: Sh = 9,96W I-2: Sh = 12,3W I-3: Sh = 11,8W I-4: Sh = 9,90W I-5: Sh = 10,7W	P
	For electronically controlled electromagnet with alternating current and direct current ratings, the measurement should be performed for both ratings		N/A
9.3.3.2.1.2.3	Pick-up power for a.c. controlled contactor or d.c. controlled contactor with separate pick-up and hold-on windings		
	The pick-up measurement shall be performed directly after the measurement of the hold current (see 9.3.3.2.1.2.2)		P
	The current measurement I(i) of the coil shall be performed immediately after the coil has been de-energized, the contactor has been held in the Off position and re-energized		P
	The pick-up power consumption is defined as follows		--
	$Sp(i) = U_s \times I(i) \text{ [VA]}$ for a.c. controlled contactor		P
	$Pp(i) = U_s \times I(i) \text{ [W]}$ for d.c. controlled contactor with separate pick-up and hold windings		N/A
	The published value shall be equal to the average value of the 5 tested coils		--
	$Sp = \sum (U_s(i) \times I(i)) / 5 \text{ [VA] respectively } Pp = \sum (U_s(i) \times I(i)) / 5 \text{ [W]}$	I-1: Sp = 94,2W I-2: Sp = 96,8W I-3: Sp = 77,9W I-4: Sp = 99,6W I-5: Sp = 104W	P
9.3.3.2.1.3	Pole impedance		
	The pole impedance shall be determined during the test and with the conditions given in 9.3.3.3.4.		P
	The test in an enclosure is not deemed necessary even if the contactor can be used in an individual enclosure		P
	The voltage drop U_d shall be measured between the line and load terminals (terminals included) of the contactor preferably at the same time the temperature rise is measured		P

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Clause	Requirement + Test	Result - Remark	Verdict
	The impedance per pole is defined as follows		
	$Z = U_d / I_{th} [\Omega]$	L1: 2,0m Ω (max.) L2: 1,9m Ω (max.) L3: 1,9m Ω (max.)	P
	Care should be taken that voltage drop measurement does not significantly affect the temperature rise nor affect significantly the impedance		P
9.3.3.2.2	Relays and releases		
8.2.1.3	a) Operation of under-voltage relays and releases		
	When associated with a switching device, the release shall be fitted to the switching device having the maximum current rating for which the release is suitable		N/A
	1) Drop-out voltage		
	Rated control supply voltage(U) :		N/A
	Frequency (Hz)..... :		N/A
	Limits of drop out and fully open at slowly falling voltage are 70 % and 35 % of the rated voltage :		N/A
	The voltage shall be reduced from rated control supply voltage at a rate to reach 0 V in approximately 30 s		N/A
	The test for the lower limit is made without previous heating of the release coil		N/A
	In the case of a release with a range of rated control supply voltage, this test applies to the maximum voltage of the range		N/A
	When associated with a switching device, the test for the lower limit is made without current in the main circuit		N/A
	The test for the upper limit is made starting from a constant temperature corresponding to the application of rated control supply voltage to the release and rated current in the main poles.		N/A
	This test may be combined with the temperature-rise test of 9.3.3.3.		N/A
	In the case of a release with a range of rated control supply voltage, this test is made at the minimum rated control supply voltage		N/A
	2) Test for limits of operation when associated with a switching device		

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Clause	Requirement + Test	Result - Remark	Verdict
	Starting with the main circuit open, at the temperature of the test room, and with the supply voltage at 35 % rated maximum control supply voltage, it shall be verified that the switching device cannot be closed by the operation of its actuator		N/A
	When the supply voltage is raised to 85 % of the minimum control supply voltage, it shall be verified that the switching device can be closed by the operation of its actuator		N/A
	3) Performance under over-voltage conditions		
	When associated with a switching device, the test is made without current in the main circuit.		N/A
	The test at 110 % of the rated supply voltage shall be made for 30 min or until the temperature has reached thermal equilibrium and without impairing its functions. Verification shall be made according 2) above		N/A
8.2.1.4	b) Shunt-coil operated releases		
	When associated with a switching device, the release shall be fitted to the switching device having the maximum rated current for which the release is suitable		N/A
	Tripping of shunt release measured during the tripping operation between 70 % and 110 % of the rated control supply voltage and if a.c. at rated frequency		N/A
	In the case of a release having a range of rated control circuit supply voltages, the test voltages shall be 70 % of the minimum rated control circuit supply voltage and 110 % of the maximum rated control voltage		N/A
	c) Thermal, electronic and time-delay magnetic overload relays		
8.2.1.5	Limits of operation of current sensing relays and releases		
8.2.1.5.1	Limits of operation of time-delay overload relays when all poles are energized		
8.2.1.5.1.1	Common requirements		
	type of time-delay overload relay		
	trip class		
	current setting		
	ambient temperature °C)		
	test enclosure W x H x D (mm x mm x mm)		
	cable/busbar cross-section (mm ²) / (mm)		
	ambient temperature: - 5°C		

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Clause	Requirement + Test	Result - Remark	Verdict
	a) at A times of current setting, tripping shall not occur in less than 2 h starting from the cold state; test current		N/A
	b) when the current is subsequently raised to B times the current setting, tripping shall occur in less than 2 h; test current		N/A
	c) for class 2, 3, 5 and 10 A overload relays energized at C times the current setting, tripping shall occur in less than 2 min starting from thermal equilibrium, at the current setting, in accordance with 9.3.3 of IEC 60034-1; for class 10 A overload relays, for ambient air temperature -5°C or below, the manufacturer may declare a longer tripping time but not longer than 2 times the values required for 20°C		N/A
	d) for class 10, 20, 30 and 40 overload relays energized at C times the current, tripping shall occur in less than 4, 8 or 12 min, starting from thermal equilibrium at the current setting; class; test current; tripping time	Class; ____ Tripping current ____ A Trip-time: ____ s	N/A
	e) at D times the current setting, tripping shall occur within the limits given in Table 2 for the appropriate trip class and tolerance band, starting from the cold state; test current; tripping time T_p (s)	Class; ____ Tripping current ____ A Trip-time: ____ s	N/A
	ambient temperature: $+20^{\circ}\text{C}$		N/A
	a) at A times of current setting, tripping shall not occur in less than 2 h starting from the cold state; test current		N/A
	b) when the current is subsequently raised to B times the current setting, tripping shall occur in less than 2 h; test current		N/A
	c) for class 2, 3, 5 and 10A overload relays energized at C times the current, tripping shall occur in less than 2 min, starting from thermal equilibrium at the current setting; test current		N/A
	d) for class 10, 20, 30 and 40 overload relays energized at C times the current, tripping shall occur in less than 4, 8 or 12 min, starting from thermal equilibrium at the current setting; class; test current; tripping time	Test current Trip time: ____ s	N/A
	e) at D times the current setting, tripping shall occur within the limits given in Table 2 for the appropriate trip class and tolerance band, starting from the cold state; test current; tripping time T_p (s)		N/A
	ambient temperature: $+40^{\circ}\text{C}$		N/A

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Clause	Requirement + Test	Result - Remark						Verdict
	a) at A times of current setting, tripping shall not occur in less than 2 h starting from the cold state; test current							N/A
	b) when the current is subsequently raised to B times the current setting, tripping shall occur in less than 2 h; test current							N/A
	c) for class 2, 3, 5 and 10A overload relays energized at C times the current, tripping shall occur in less than 2 min, starting from thermal equilibrium at the current setting; test current							N/A
	d) for class 10, 20 or 30 overload relays energized at C times the current, tripping shall occur in less than 4, 8 or 12 min, starting from thermal equilibrium at the current setting; class; test current; tripping time	Test current Trip time: ____s						N/A
	e) at D times the current setting, tripping shall occur within the tripping time (s) < T_p <, starting from the cold state; test current; tripping time T_p (s)	Class; ____ Tripping current ____ A Trip-time: ____ s						N/A
8.2.1.5.1.2	Thermal memory test verification							
	Unless the manufacturer has specified that the device does not contain thermal memory, electronic overload relays shall fulfil the following requirements(see figure 8)							N/A
	Apply a current equal to I_e until the device has reached the thermal equilibrium	$I_e = \text{_____ A}$						N/A
	Interrupt a current for a duration of $2 \times T_p$ (see Table 2) with a relative tolerance of 10% (where T_p is the time measured at the D current according to Table 3).	$T_p = \text{_____ A}$ $D = \text{_____ A}$ Measured time $T_p = \text{_____ s}$						N/A
	Apply a current equal to $7,2 \times I_e$	$I_{\text{test}} = \text{_____ A}$						N/A
	The relay shall trip within 50% of the time T_P	Trip time = ____ s						N/A
8.2.1.5.2	Limits of operation of three-pole time-delay overload relays energized on two poles:							
	ambient temperature (°C).....							N/A
	In case of overload relays having an adjustable current setting, the characteristics shall apply both when the relay is carrying the current associated with the maximum setting and when the relay is carrying the current associated with the minimum setting							N/A
	a) the relay energized on three poles, at A times the current setting, tripping shall not occur in less than 2 h, starting from the cold state; test current	RT	S	RS	T	ST	R	N/A
	b) when the value of the current flowing in two	RT	S	RS	T	ST	R	N/A

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Clause	Requirement + Test	Result - Remark						Verdict	
	poles is increased to B times the current setting and the third pole de-energized, tripping shall occur in less than 2 h; current value; test current								
	d) Instantaneous magnetic overload relays							N/A	
	In case of overload relays having an adjustable current setting, the characteristics shall apply both when the relay is carrying the current associated with the maximum setting and when the relay is carrying the current associated with the minimum setting							N/A	
	a) the relay energized on three poles, at A times the current setting, tripping shall not occur in less than 2 h, starting from the cold state; test current	RT	S	RS	T	ST	R	N/A	
	b) when the value of the current flowing in two poles is increased to B times the current setting and the third pole de-energized, tripping shall occur in less than 2 h; current value; test current	RT	S	RS	T	ST	R	N/A	
	d) Instantaneous magnetic overload relays							N/A	
8.2.1.5.3	Limits of operation of instantaneous magnetic overload relays								
	For all values of the current setting, instantaneous magnetic overload relays shall trip with an accuracy of $\pm 10\%$ of the value of the published current value corresponding to the current setting							N/A	
	Magnetic settings..... :							N/A	
	Accuracy $\pm 10\%$ of the value.....:							N/A	
	e) Short-circuit releases								
	ambient temperature							N/A	
	MPSD mounted in accordance with 8.2.2							N/A	
	Test at minimum current setting:							N/A	
	cable/busbar cross-section (mm ²) / (mm) :							N/A	
	test current equal to 80 % of the short-circuit current setting (A)							N/A	
	No operation within 0,2 s							N/A	
	test current equal to 120 % of the short-circuit current setting (A)							N/A	
	Operating time (s)							N/A	

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Clause	Requirement + Test	Result - Remark	Verdict
	Test at maximum current setting:		N/A
	cable/busbar cross-section (mm ²) / (mm) :		N/A
	Test current equal to 80 % of the short-circuit current setting (A)		N/A
	No operation within 0,2 s		N/A
	Test current equal to 120 % of the short-circuit current setting (A)		N/A
	Operating time (s)		N/A
	Additional single pole test for MPSD with electromagnetic over-current releases:		N/A
	Test current equal to 120 % of the short-circuit current setting (A)		N/A
	Operating time (s)L1:		N/A
	L2:		N/A
	L3:		N/A
	Value declared by the manufacturer.....:		N/A
	f) Under-current relays		
8.2.1.5.4.1	Limits of operation under-current relays		--
	Under-current relays or release, when associated with a switching device, shall operate to open the switching device within 90% to 110 % of the set time when the current during run is below 0,9 times the under-current setting in all poles	Under current setting: ____ A Test current: ____ A Set time: ____ s Measured: ____ s	N/A
	g) Under-current relays in automatic change-over		N/A
8.2.1.5.4.2	Limits of operation of automatic change over by under-current relays		--
	- for star-delta starters from star to delta, and - for auto-transformer starters from the starting to the ON position		N/A
	The lowest drop-out of an under-current relay shall be not greater than 1,5, times the actual current setting of the overload relay which is active in the starting or star connection.	Lowest drop-out:.....A / Actual current setting:A = ≤ 1,5 times	N/A
	The under-current relay shall be able to carry any value of current , from its lowest current setting to stalled current in the starting position or the star connection, for the tripping times determined by the overload relays at its highest current setting		N/A
8.2.1.5.5.	h) Stall relays		

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Clause	Requirement + Test	Result - Remark	Verdict
	The limits of operation shall be verified accordance with cl. 8.2.1.5.5		N/A
	For currents sensing stall relays , the verification shall be made for the minimum and for the maximum set current values and for the minimum and maximum stall inhibit time(four settings)		N/A
	For stall relays operating in conjunction with a rotation sensing mean, the verification shall be made for the minimum and maximum stall inhibit time. The sensor can be simulated by an appropriate signal on the sensor input of the stall relay		N/A
	a) current sensing relays		
	minimum current setting / minimum set stall inhibit time Test current 1,2 times	_____ A _____ s Trip time = _____ s	N/A
	minimum current setting / maximum set stall inhibit time Test current 1,2 times	_____ A _____ s Trip time = _____ s	N/A
	maximum current setting / minimum set stall inhibit time Test current 1,2 times	_____ A _____ s Trip time = _____ s	N/A
	maximum current setting / maximum set stall inhibit time Test current 1,2 times	_____ A _____ s Trip time = _____ s	N/A
	b) rotation sensing relays: an input signal indicating no rotation exits		
	minimum set stall inhibit time	_____ s Trip time = _____ s	N/A
	maximum set stall inhibit time	_____ s Trip time = _____ s	N/A
8.2.1.5.6.	i) Jam relays		
	The limits of operation shall be verified accordance with cl. 8.2.1.5.6		N/A
	The verification shall be made for the minimum and for the maximum set current values and for the minimum and maximum stall inhibit time (four settings)		N/A
	For each of the four settings, the test shall be made under the following conditions:		N/A
	- apply a test current of 95% of the set current value. The jam relay shall not trip		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	- increase the test current to 120 % of the set current value. The jam relay shall trip according to the requirements given in 8.2.1.5.6		N/A
	minimum current setting / minimum set stall inhibit time Test current 95 % of set value	_____ s _____ A no trip	N/A
	minimum current setting / minimum set stall inhibit time Test current increase to 1,2 times	_____ A _____ s Trip time = _____ s	N/A
	minimum current setting / maximum set stall inhibit time Test current 95 % of set value	_____ s _____ A no trip	N/A
	minimum current setting / maximum set stall inhibit time Test current 1,2 times	_____ A _____ s Trip time = _____ s	N/A
	maximum current setting / minimum set stall inhibit time Test current 95 % of set value	_____ s _____ A no trip	N/A
	maximum current setting / minimum set stall inhibit time Test current 1,2 times	_____ A _____ s Trip time = _____ s	N/A
	maximum current setting / maximum set stall inhibit time Test current 95 % of set value	_____ s _____ A no trip	N/A
	maximum current setting / maximum set stall inhibit time Test current 1,2 times	_____ A _____ s Trip time = _____ s	N/A
9.3.3.2.3	Verification of main contact position for manual starter and MPSD suitable for isolation		
8.2.5 Part 1	Verification of the effectiveness of indication of the main contact position of equipment suitable for isolation		
8.2.5.2.1	Dependent and independent manual operation		
	- actuating force for opening (N) :		N/A
	- test force with blocked main contacts (N) :		N/A
	- used method to keep the contact closed :		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	During and after the test, open position not indicated :		N/A
	Equipment with locking mean, no locking in the open position while test force is applied :		N/A
8.2.5.2.2	Dependent power operation		
	- main contacts fixed together in the closed position :		N/A
	- used method to keep the contact closed :		N/A
	- 110% of the rated supply voltage applied to the equipment (3 times) :		N/A
	During and after the test, open position not indicated :		N/A
	Equipment show no damage impairing its normal operation :		N/A
	Equipment with locking mean, no locking in the open position while test force is applied :		N/A
8.2.5.2.3	Independent power operation		
	- main contacts fixed together in the closed position :		N/A
	- used method to keep the contact closed :		N/A
	- stored energy of the power operator released (3 times) :		N/A
	During and after the test, open position not indicated :		N/A
	Equipment show no damage impairing its normal operation :		N/A
	Equipment with locking mean, no locking in the open position while test force is applied :		N/A
9.3.3.4	Test of dielectric properties		
8.3.3.4.1 Part 1	2) Verification of impulse withstand voltage		
	The 1,2/50µs impulse voltage shall be applied five times for each polarity at intervals of 1s minimum		P
	- rated impulse withstand voltage (kV) :	6	P
	- sea level of the laboratory:	Sea Level	P
	- test Uimp main circuits (kV) :	7,3	P
	- test Uimp auxiliary circuits (kV) :	7,3	P
	- test Uimp control circuits (kV) :		N/A
	Application of test voltage		

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Clause	Requirement + Test	Result - Remark	Verdict
	i) Between all terminals of the main circuit connected together (incl. control and auxiliary circuits connected to the main circuit) and the enclosure or mounting plate, with the contacts in all normal positions of operation.		P
	ii) Between each pole of the main circuit and the other poles connected together and to the enclosure or mounting plate, with the contacts in all normal positions of operation.		P
	iii) Between each control and auxiliary circuit not normally connected to the main circuit and:		
	- the main circuit		
	- other circuits		P
	- exposed conductive parts		N/A
	- enclosure of mounting plate		N/A
	iv) equipment suitable for isolation		
	Across the poles of the main circuit, the line terminals being connected together and the load terminals connected together.		P
	- test Uimp on open main contacts (equipment suitable for isolation) (kV) :	7,3	P
	No unintentional disruptive discharge during the tests		P
8.3.3.4.1 Part 1	3) Power-frequency withstand verification of solid insulation		
	- rated insulation voltage (V) :	690	P
	- main circuits, test voltage for 1 min (V)	1890	P
	- auxiliary circuits, test voltage for 1 min (V)	1890	P
	- control circuits, test voltage for 1 min (V)		N/A
	Application of test voltage		
	i) Between all terminals of the main circuit connected together (incl. control and auxiliary circuits connected to the main circuit) and the enclosure or mounting plate, with the contacts in all normal positions of operation.		P
	ii) Between each pole of the main circuit and the other poles connected together and to the enclosure or mounting plate, with the contacts in all normal positions of operation.		P
	iii) Between each control and auxiliary circuit not normally connected to the main circuit and:		P

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Clause	Requirement + Test	Result - Remark	Verdict
	- the main circuit		
	- other circuits		P
	- exposed conductive parts		N/A
	- enclosure of mounting plate		N/A
	No flashover, breakdown of insulation either internally (puncture) or externally (tracking) or any other manifestation of disruptive discharge shall occur		P
	Equipment suitable for isolation		
	The leakage current shall be measured through each pole with the contacts in open position ($< 0,5 \text{ mA}$)		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
9.3.1	Compliance with performance requirements		
b)	TEST SEQUENCE 2 -1 sample: SGC1-D1810, $U_s = 415V\sim$, AC-3, II-1		
	Verification of rated making and breaking capacities, change-over ability and reversibility, where applicable (Clause 9.3.3.5.)		
	- verification of conventional operational performance (Clause 9.3.3.6)		
9.3.3.5	Making and breaking capacity (II-1)		
	Conditions, make operations only	Make operations	--
	Type of product	SGC1-D1810	--
	utilization category	AC-3(AC-4)	--
	Control supply voltage at 110% U_s for half the number of operation cycles and 85% U_s for the other half, for AC-3, AC-3e and AC-4,	323V/457V	--
	rated operational voltage U_e (V)	415~	--
	rated operational current I_e (A) or power (kW)	18A(7,7A)	--
	- test voltage (V) $U/U_e = 1,05$	L1: 441 L2: 441 L3: 441	P
	- test current (A) $I/I_e = 10$	L1: 183 L2: 184 L3: 181	P
	- power factor/time constant	L1: 0,48 L2: 0,48 L3: 0,47	P
	- on-time (ms)	>50	P
	- off-time (s)	20	P
	- number of make operations	50	P
	Behaviour and condition during and after the test:		
	- no permanent arcing		P
	- no flash-over between poles		P
	- no blowing of the fusible element in the earth circuit		P
	- no welding of the contacts		P
	- the contacts shall operate when the contactor or starter is switched by the applicable method of control		P
	Conditions, make/break operations only	Make/break operations	--
	Type of product	SGC1-D1810	--
	utilization category	AC-3	--
	rated operational voltage U_e (V)	415~	--
	rated operational current I_e (A) or power (kW)	18	--

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Clause	Requirement + Test	Result - Remark	Verdict
	- test voltage (V) $U/U_e = 1,05$	L1: 441 L2: 441 L3: 441	P
	- test current (A) $I/I_e = 8$	L1: 145 L2: 145 L3: 147	P
	- power factor/time constant	L1: 0,48 L2: 0,47 L3: 0,47	P
	- on-time (ms)	97,1	P
	- off-time (s)	20	P
	- number of operations	☐ 50 make ☒ 50 make/ break	P
	Characteristic of transient recovery voltage for AC-2, AC-3, AC-3e, AC-4, AC-8a and AC-8b only:		
	oscillatory frequency (kHz)	43,2	P
	Measured oscillatory frequency (kHz)	L1: 41,5 L2: 41,5 L3: 41,5	P
	Factor y	L1: 1,12 L2: 1,12 L3: 1,12	P
	Behaviour and condition during and after the test:		
	- no permanent arcing		P
	- no flash-over between poles		P
	- no blowing of the fusible element in the earth circuit		P
	- no welding of the contacts		P
	- the contacts shall operate when the contactor or starter is switched by the applicable method of control		P
	For starters incorporated two contactors, 2 contactor shall be used with the following sequence: Close A – open A – close B – open B- off period		N/A
	Number of operation energized simultaneously		N/A
9.3.3.6	Operational performance capability:		
	Type of product	SGC1-D1810	P
	utilization category	AC-3 (AC-4)	P
	rated operational voltage U_e (V)	415	P
	rated operational current I_e (A) or power (kW)	18A (7,7A)	P
	Conditions, make/break operations:		

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Clause	Requirement + Test	Result - Remark	Verdict
	- test voltage (V) $U/U_e = 1,05$	L1: 439 L2: 439 L3: 439	P
	- test current (A) $I/I_e =$	L1: 46,6 L2: 46,6 L3: 46,6	P
	- power factor/time constant	L1: 0,46 L2: 0,46 L3: 0,46	P
	- on-time (ms)		P
	- off-time (s)	10	P
	- number of operations	☐ 6000 make ☒ 6000 make/ break	P
	Characteristic of transient recovery voltage for AC-2, AC-3, AC-3e, AC-4, AC-8a and AC-8b only:		
	oscillatory frequency (kHz)	34,4	P
	Measured oscillatory frequency (kHz)	L1: 34,7 L2: 34,7 L3: 34,7	P
	Factor y	L1: 1,12 L2: 1,12 L3: 1,12	P
	Behaviour and condition during and after the test:		
	- no permanent arcing		P
	- no flash-over between poles		P
	- no blowing of the fusible element in the earth circuit		P
	- no welding of the contacts		P
	- the contacts shall operate when the contactor or starter is switched by the applicable method of control		P
	Dielectric verification		
	test voltage (2 U_i), min 1000 V for 60 s. (V)	Test voltage: 1000 V	
	No flashover, breakdown of insulation either internally (puncture) or externally (tracking) or any other manifestation of disruptive discharge shall occur.		P
	Leakage current equipment suitable for isolation		
	test voltage (1,1 U_e) (V)		N/A
	Leakage current: ≤ 2 mA /pole		N/A
	Equipment provided with mirror contacts		
	the mirror contact shall withstand its rated insulation voltage U_i . U_i (V).....	Test voltage: _____ V	N/A

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Clause	Requirement + Test	Result - Remark	Verdict
9.3.1	Compliance with performance requirements		
c)	TEST SEQUENCE 3 - 1 sample: SGC1-D1810, U _s = 415V~, 3P, III-1		
	- Performance under short-circuit conditions (Clause 9.3.4)		
9.3.4	Performance under short-circuit conditions		
	For MPSD	See Annex P	
	If devices tested in free air may also be used in an individual enclosure, they shall be additionally tested in the smallest of such enclosures stated by the manufacturer.		N/A
	For devices tested only in free air, information shall be provided to indicate that the device has not been evaluated for use in an individual enclosure.		N/A
	The individual enclosure shall be in accordance with the manufacturer specifications. In case of multiple enclosure options are provided, the individual enclosure with the smallest volume shall be taken		N/A
	Sub clause 8.3.4.1.2 of part 1 applies except that, for type "1" co-ordination, the fusible element F and resistor are replaced by a solid 6 mm ² wire of 1,2 m to 1,8 m length connected to the neutral, or with the agreement of the manufacturer, to one of the phases	☐ neutral ☐ phase ____	N/A
	Maximum motor current I _e and maximum U _e are covered	415V, 18A	P
	Rated control supply voltage.....:	415V~	P
9.3.4.2.1	Test at the prospective current "r":		
	type of product.....:	SGC1-D1810	P
	test circuit, figure 9, 10, 11, 12	Figure 11	P
	type of SCPD	Fuse, RT16-32	P
	ratings of SCPD, co-ordination type 1		N/A
	ratings of SCPD, co-ordination type 2	32A/690V	P
	rated operational current I _e (A) AC-3	18	P
	rated operational voltage (V).....:	415	P
	prospective current "r" (kA) (table 13 or 14).....:	3	P
	Wire size (mm ²) type 1	____ mm ²	N/A
	Wire size (mm ²) type 2	6,0 mm ²	P
	test voltage (V)	L1: 438 L2: 438 L3: 438	P

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Clause	Requirement + Test	Result - Remark	Verdict
	r.m.s. test current (kA)	L1: 3,02 L2: 3,04 L3: 3,03	P
	peak current (kA)	L1: 4,28 L2: 4,30 L3: 4,32	P
	power factor	0,78	P
	1. one breaking operation of SCPD with all the switching devices closed prior to the test I^2dt and I_p (kA ² s / kA)	L1: 1,04 / 0,79 L2: 2,51 / 1,37 L3: 3,00 / 2,00	P
	2. one breaking operation of SCPD by closing the contactor or starter on to the short-circuit I^2dt and I_p (kA ² s / A)	L1: 2,48 / 1,85 L2: 0,96 / 0,63 L3: 2,61 / 1,63	P
9.3.4.2.4	Behaviour of the equipment during the test		
	Both types of co-ordination (all devices):		
	A - the fault current has been successfully interrupted by the SCPD, the combination starter or the combination switching device and the fuse or fusible element, or solid connection between the enclosure and supply shall not have melted		P
	B - the door or cover of the enclosure has not been blown open and it is possible to open the door or cover. Degree of protection by the enclosure is not less than IP2X		P
	C - there is no damage to the conductors or terminals and the conductors have not been separated from the terminals		P
	D – there is no cracking or breaking of an insulating base to the extent that the integrity of mounting of a live part is impaired		P
	Both types of co-ordination (combination starters and protected starters only):		
	E – the circuit breaker or switch is capable of being opened manually by its operating means		N/A
	F - neither end of the SCPD is completely separated from its mounting means to an exposed conductive part		N/A
	G - if a circuit breaker with rated ultimate short-circuit breaking capacity less than the rated conditional short-circuit current assigned to the combination starter, the combination switching device, the protected starter or the protected switching device is employed, the circuit breaker shall be tested to trip as follows:		N/A
	1) circuit breaker with instantaneous trip relays or releases, at 120% of the trip current		N/A
	2) circuit breaker with overload relays or releases, at 250% of the rated current of the circuit breaker		N/A
	Type 1 co-ordination (all devices):		

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Clause	Requirement + Test	Result - Remark	Verdict
	H - There has been no discharge of parts beyond the enclosure. Damage to the contactor and the overload relay is acceptable. The starter other than MPSD may be inoperative after each operation. The starter shall therefore be inspected and the contactor and/or the overload relay and the release of the circuit-breaker shall be reset if necessary and, in the case of fuse protection, all fuse-links shall be replaced.		N/A
	Type 1 co-ordination (combination and protected starters only):		
	I - The adequacy of insulation in according with 8.3.3.4.1, item 4), of part 1 is verified after each operation (at currents "r" and "Iq") by a dielectric test on the complete unit under test (SCPD plus contactor/starter but before replacement of parts). The test voltage shall be applied to the incoming supply terminals, with the switch or circuit-breaker in open position, as follows:		N/A
	Dielectric verification test voltage (2 Ue) but not less than 1000V for 60 s (V).....:	Test voltage: _____ V	N/A
	- between each pole and all other poles connected to the frame of the starter		N/A
	- between all live parts of all poles connected together and the frame of the starter		N/A
	- between the terminals of the line side connected together and terminals of the other side connected together		N/A
	For equipment suitable for isolation, the leakage current shall be measured through each pole, with the contacts in open position, at test voltage of 1,1 Ue and shall not exceed 6 mA	Test voltage: _____ V L1: _____ mA L2: _____ mA L3: _____ mA	N/A
	Type 2 co-ordination (all devices)		
	J - no damage to the overload relay or other parts has occurred, except that welding of contactor or starter contacts other than MPSD contacts is permitted, if they are easily separated without significant deformation, but no replacement of parts is permitted during the test, except that , in case of fuse protection, all fuse shall be replaced.		P
	In the case of welded contact as described above, the functionality of the device shall be verified by carrying out 10 operations under the conditions of table 10 for the applicable utilization category.	Contacts welded ☐ yes ☒ no	N/A
	Operational performance capability (9.3.3.6):		N/A
	Type of product :		N/A
	utilization category :		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	rated operational voltage U_e (V) :		N/A
	rated operational current I_e (A) or power (kW) :		N/A
	Conditions, make/break operations:		
	- test voltage $U/U_e = 1,05$ (V) :		N/A
	- test current (A) $I/I_e = 6$:		N/A
	- power factor/time constant :		N/A
	- on-time (ms) :		N/A
	- off-time (s) :		N/A
	- number of make/break operations :		N/A
	Characteristic of transient recovery voltage for AC-2, AC-3, AC-3e, AC-4, AC-8a and AC-8b only:		
	oscillatory frequency (kHz) :		N/A
	Measured oscillatory frequency (kHz) :		N/A
	Factor y :		N/A
	Behaviour and condition during and after the test:		
	- no permanent arcing		N/A
	- no flash-over between poles		N/A
	- no blowing of the fusible element in the earth circuit		N/A
	- no welding of the contacts		N/A
	- the contacts shall operate when the contactor or starter is switched by the applicable method of control		N/A
	K - The tripping of the overload relay shall be verified at a multiple of the current setting and shall conform to the published tripping characteristics, according to 5.7.5, both before and after the short-circuit test.	Test current: _____ A Measured: _____ s	N/A
	L - The adequacy of insulation in according with 8.3.3.4.1, item 4), of part 1 shall be verified by a dielectric test on the contactor , starter, the combination starter, the combination switching device , the protected starter or protected switching device as follows:		
	Dielectric verification test voltage ($2 U_e$) for 60 s (V) but not less than 1000V :	Test voltage: 1380 V	P
	- between all the terminals of the main circuit connected together (including the control and auxiliary circuits connected to the main circuit) and the enclosure or mounting plate, with the contacts in all normal positions of operation		P
	- between each pole of the main circuit and the other poles connected together and to the enclosure ore mounting plate with the contacts in		P

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Clause	Requirement + Test	Result - Remark	Verdict
	all normal positions of operation		
	- between each control and auxiliary circuit not normally connected to the main circuit and: - the main circuit - the other circuits - the exposed conductive parts - the enclosure or mounting plate		P
	In case of combination starters, combination switching devices, protected starters and protecting switching devices, additional tests according to 8.3.3.4.1, item 3) of part 1 shall be made as follows:		N/A
	Dielectric verification test voltage according table 12A of part 1) for 60 s (V)		
	across the main poles of the device with the contacts of the switch or of the circuit- breaker open and the contacts of the starter closed	Test voltage: _____ V	N/A
	For equipment suitable for isolation, the leakage current shall be measured through each pole, with the contacts in the open position, at a test voltage of 1,1 Ue and shall not exceed 2 mA	Test voltage: _____ V L1: _____ mA L1: _____ mA L1: _____ mA	N/A
9.3.4.2.3	Test at the rated conditional short-circuit current "Iq"		
	Type of product		
	Test circuit, figure 9, 10, 11, 12		
	type of SCPD		
	ratings of SCPD, co-ordination type 1		
	ratings of SCPD, co-ordination type 2		
	rated operational current Ie (A) AC-3		
	rated operational voltage (V)		
	prospective current "Iq" (kA)		
	Wire size (mm ²) type 1		
	Wire size (mm ²) type 2		
	test voltage (V)		N/A
	r.m.s. test current (kA)		N/A
	peak current (kA)		N/A
	power factor		N/A
	1. one breaking operation of SCPD with all the switching devices closed prior to the test I _{2t} and I _p (A ² s / A)		N/A
	2. one breaking operation of SCPD by closing the contactor or starter on to the short-circuit I _{2t} and I _p (A ² s / A)		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	3. one breaking operation of SCPD by closing the switching device on to the short-circuit I^2t and I_p (A^2s / A)		N/A
	Behaviour of the equipment during the test		
	Both types of co-ordination (all devices):		
	A - the fault current has been successfully interrupted by the SCPD, the combination starter or the combination switching device and the fuse or fusible element, or solid connection between the enclosure and supply shall not have melted		N/A
	B - the door or cover of the enclosure has not been blown open and it is possible to open the door or cover. Degree of protection by the enclosure is not less than IP2X		N/A
	C - there is no damage to the conductors or terminals and the conductors have not been separated from the terminals		N/A
	D - there is no cracking or breaking of an insulating base to the extent that the integrity of mounting of a live part is impaired		N/A
	Both types of co-ordination (combination starters and protected starters only):		
	E - the circuit breaker or switch is capable of being opened manually by its operating means		N/A
	F - neither end of the SCPD is completely separated from its mounting means to an exposed conductive part		N/A
	G - if a circuit breaker with rated ultimate short-circuit breaking capacity less than the rated conditional short-circuit current assigned to the combination starter, the combination switching device, the protected starter or the protected switching device is employed, the circuit breaker shall be tested to trip as follows:		N/A
	1) circuit breaker with instantaneous trip relays or releases, at 120% of the trip current		N/A
	2) circuit breaker with overload relays or releases, at 250% of the rated current of the circuit breaker		N/A
	Type 1 co-ordination (all devices):		
	H - There has been no discharge of parts beyond the enclosure. Damage to the contactor and the overload relay is acceptable. The starter other than MPSD may be inoperative after each operation. The starter shall therefore be inspected and the contactor and/or the overload relay and the release of the circuit-breaker shall be reset if necessary and, in the case of fuse protection, all fuse-links shall be replaced.		N/A
	Type 1 co-ordination (combination and protected starters only):		

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Clause	Requirement + Test	Result - Remark	Verdict
	I - The adequacy of insulation in according with 8.3.3.4.1, item 4), of part 1 is verified after each operation (at currents "r" and "Iq") by a dielectric test on the complete unit under test (SCPD plus contactor/starter but before replacement of parts). The test voltage shall be applied to the incoming supply terminals, with the switch or circuit-breaker in open position, as follows:		N/A
	Dielectric verification test voltage (2 Ue) but not less than 1000V for 60 s (V).....:	Test voltage: _____ V	N/A
	- between each pole and all other poles connected to the frame of the starter		N/A
	- between all live parts of all poles connected together and the frame of the starter		N/A
	- between the terminals of the line side connected together and terminals of the other side connected together		N/A
	For equipment suitable for isolation, the leakage current shall be measured through each pole, with the contacts in open position, at test voltage of 1,1 Ue and shall not exceed 6 mA	Test voltage: _____ V L1: _____ mA L2: _____ mA L3: _____ mA	N/A
	Type 2 co-ordination (all devices)		
	J - no damage to the overload relay or other parts has occurred, except that welding of contactor or starter contacts other than MPSD contacts is permitted, if they are easily separated without significant deformation, but no replacement of parts is permitted during the test, except that , in case of fuse protection, all fuse shall be replaced.	Contacts welded ☐ yes ☐ no	N/A
	In the case of welded contact as described above, the functionality of the device shall be verified by carrying out 10 operations under the conditions of table 10 for the applicable utilization category.		N/A
	Operational performance capability (9.3.3.6):		
	Type of product :		N/A
	utilization category :		N/A
	rated operational voltage Ue (V) :		N/A
	rated operational current Ie (A) or power (kW) :		N/A
	Conditions, make/break operations:		N/A
	- test voltage U/Ue = 1,05 (V) :		N/A
	- test current (A) I/Ie = 6 :		N/A
	- power factor/time constant :		N/A
	- on-time (ms) :		N/A
	- off-time (s) :		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	- number of make/break operations :		N/A
	Characteristic of transient recovery voltage for AC-2, AC-3, AC-3e, AC-4, AC-8a and AC-8b only:		
	oscillatory frequency (kHz) :		N/A
	Measured oscillatory frequency (kHz) :		N/A
	Factor y :		N/A
	Behaviour and condition during and after the test:		
	- no permanent arcing		N/A
	- no flash-over between poles		N/A
	- no blowing of the fusible element in the earth circuit		N/A
	- no welding of the contacts		N/A
	- the contacts shall operate when the contactor or starter is switched by the applicable method of control		N/A
	K - The tripping of the overload relay shall be verified at a multiple of the current setting and shall conform to the published tripping characteristics, according to 5.7.5, both before and after the short-circuit test.	Test current: _____ A Measured: _____ s	N/A
	L - The adequacy of insulation in according with 8.3.3.4.1, item 4), of part 1 shall be verified by a dielectric test on the contactor , starter, the combination starter, the combination switching device , the protected starter or protected switching device as follows:		
	Dielectric verification test voltage (2 Ue) for 60 s (V) but not less than 1000V :	Test voltage: V	N/A
	- between all the terminals of the main circuit connected together (including the control and auxiliary circuits connected to the main circuit) and the enclosure or mounting plate, with the contacts in all normal positions of operation		N/A
	- between each pole of the main circuit and the other poles connected together and to the enclosure ore mounting plate with the contacts in all normal positions of operation	Test voltage: V	N/A
	- between each control and auxiliary circuit not normally connected to the main circuit and: - the main circuit - the other circuits - the exposed conductive parts - the enclosure or mounting plate		N/A
	In case of combination starters, combination switching devices, protected starters and protecting switching devices, additional tests according to 8.3.3.4.1, item 3) of part 1 shall be made as follows:		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	Dielectric verification test voltage according table 12A of part 1) for 60 s (V)		N/A
	across the main poles of the device with the contacts of the switch or of the circuit- breaker open and the contacts of the starter closed	Test voltage: _____ V	N/A
	For equipment suitable for isolation, the leakage current shall be measured through each pole, with the contacts in the open position, at a test voltage of 1,1 Ue and shall not exceed 2 mA	Test voltage: _____ V L1: _____ mA L1: _____ mA L1: _____ mA	N/A

9.3.1	Compliance with performance requirements		
d)	TEST SEQUENCE 4		
	- Verification of ability to withstand overload currents: Clause 9.3.5 -1 sample: IV-1, SGC1-D1810, U _s = 415V~, 3P		
9.3.5	Verification of ability to withstand overload currents		
	Overload current withstand capability of contactors AC-3 and AC-4:		
	ambient temperature (°C)	23	P
	rated operational current I _e (A) max. AC-3	18	P
	test current (I _e) (A)	8I _e +5%=152	P
	duration of test: 10 s	10s	P
	After the test, the contactor shall be substantially in the same condition as before the test (visual inspection)		P

9.3.1	Compliance with performance requirements		
e)	TEST SEQUENCE 5 -1 sample: SGC1-D1810, U _s = 415V~, V-1		
	1) verification of mechanical properties of terminals according to 8.2.4 of IEC 60947-1:2007, IEC 60947-1:2007/AMD1:2010, IEC 60947-1:2007/AMD2:2014, 9.2.2 and 9.2.3; 2) verification of degrees of protection of enclosed contactors and starters (see Annex C of IEC 60947-1:2007, IEC 60947-1:2007/AMD1:2010).		
8.2.4 part 1	Verification of mechanical properties of terminals	(see 8.2.4 part 1 above)	P
Annex C Part 1	Verification of degrees of protection of enclosed contactors and starters	(see 8.2.3 part 1 above)	N/A

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Clause	Requirement + Test	Result - Remark	Verdict
9.4	EMC		
	Where a range of contactors or starters comprise similar control electronics, within similar frame sizes, it is only necessary to test a single representative sample of the contactor or starter as specified by the manufacturer.		N/A
	The test sample shall be in the open or closed position, whichever is the worse, and shall be operated with the rated control circuit supply voltage.		N/A
9.4.2	Immunity (for equipment incorporating electronic circuits)		
	Test levels of IEC60947-4-1: table 16 : Special requirements are specified in clause 9.4.2.1 to 9.4.2.7		N/A
9.4.2.1	Performance of the test sample during and after the test		
	The product shall perform according to the performance criteria given in Table 12.		N/A
9.3.6.2	Operating limits		
8.2.1.2	Limits of operation of contactors and power-operated starters		
7.2.1.2 Part 1	Limits of operation of power operated equipment		
	rated control circuit supply voltage U_s (V):		N/A
	frequency (Hz):		N/A
	rated air supply pressure:		N/A
	ambient temperature:		N/A
	operation range.....:		N/A
	close at any value between 85% and 110% (V or bar):	—	N/A
	drop out voltage: 75% to 20% (or 10% if specified by manufacturer) for a.c. and 75% to 10% for d.c. (V):		N/A
	drop out pressure (bar) 75% to 10% of rated pressure.....:		N/A
	In the case of coils, the limiting drop-out values apply when the coil circuit resistance is equal to that obtained at $-5\text{ }^{\circ}\text{C}$:		N/A
	Calculated values.....:		N/A
	Drop out time (if applicable).....:		N/A
	For latched contactors, the device shall drop out and open fully when a de-latching voltage between 85 % and 110 % of the rated de-latching voltage is applied.....:		N/A
9.4.2.2	Electrostatic discharge		

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Clause	Requirement + Test	Result - Remark	Verdict
	Discharges shall be applied only to points which are accessible during normal usage.		N/A
	performance criterion B of Table 12.		N/A
9.4.2.3	Radiated radio-frequency electromagnetic field		
	performance criterion A of Table 12.		N/A
9.4.2.4	Conducted disturbances induced by radio-frequency fields		
	performance criterion A of Table 12.		N/A
9.4.2.5	Electrical fast transient/bursts		
	The contactor shall be operated at least one time during the test and the overload relay is loaded at 0,9 times the current setting with a maximum of 100 A.		N/A
	performance criterion B of Table 12.		N/A
9.4.2.6	Surges (1,2/50 μ s – 8/20 μ s)		
	performance criterion B of Table 12.		N/A
9.4.2.7	Power frequency magnetic fields		
	performance criterion A of Table 12.		N/A
9.4.2.8	Voltage dips and short-time interruptions		
	performance criterion C of Table 12.		N/A
	performance criterion B of Table 12.		N/A
	Contactors: general criteria of Table 12		N/A
9.4.2.9	Harmonics in the supply		
	For MPD with electronic over-current release verification up to the fifth harmonic component at 50 % of the fundamental component:		N/A
	Method used.....:		N/A
	Unwanted tripping at 0,9 times the current setting for 10 times the tripping time.....:		N/A
9.4.3	Emission		
9.4.3.1	Conducted radio-frequency emission tests		
	The test shall be conducted using the method of CISPR 11		N/A
	The emission shall not exceed the levels given in table 17		N/A
9.4.3.2	Radiated radio-frequency emission tests		
	The test shall be conducted using the method of CISPR 11		N/A
	The emission shall not exceed the levels given in table 18		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	TEST SEQUENCE Annex B		
	Special tests		
Annex B2	Mechanical durability		
	By convention, the mechanical durability of a design of contactor or starter is defined as the number of no-load operating cycles which would be attained or exceeded by 90 % of all the apparatus of this design before it becomes necessary to service or replace any parts. Normal maintenance including replacement of contacts as specified in B.2.2.1 and B.2.2.3 is permitted		
	numbers of no-load operating cycles		N/A
B.2.2.1	Condition of the contactor or starter for tests		
	The contactor or starter shall be installed as for normal service; in particular, the conductors shall be connected in the same manner as for normal use		N/A
	During the test, there shall be no voltage or current in the main circuit		N/A
	The contactor or starter may be lubricated before the test if lubrication is prescribed in normal service		N/A
B.2.2.2	Operating conditions		
	The coils of the control electromagnets shall be supplied at their rated voltage and, if applicable, at their rated frequency		N/A
	If a resistance or an impedance is provided in series with the coils, whether short-circuited during the operation or not, the tests shall be carried out with these elements connected as in normal operation		N/A
	Pneumatic and electro-pneumatic contactors or starters shall be supplied with compressed air at the rated pressure		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	Manual starters shall be operated as in normal service		N/A
B.2.2.3	Test procedure		
	a) The tests are carried out at the frequency of operations corresponding to the class of intermittent duty. However, if the manufacturer considers that the contactor or starter can satisfy the required conditions when using a higher frequency of operations, he may do so.		N/A
	b) In the case of electromagnetic and electro-pneumatic contactors or starters, the duration contactor or starter and the time for which the electromagnet is not energized shall be of such a duration that the contactor or starter can come to rest at both extreme positions.		N/A
	The number of operating cycles to be carried out shall be not less than the number of no-load operating cycles stated by the manufacturer		N/A
	The verification of mechanical durability may be made separately on the various components of the starter which are not mechanically linked together, unless a mechanical interlock not previously tested with its contactor is involved		N/A
	c) For contactors or starters fitted with releases with shunt coils or undervoltage releases, at least 10 % of the total number of opening operations shall be performed by these releases		N/A
	d) After each tenth of the total number of operating cycles given in B.2.1 has been carried out, it is permissible before carrying on with the test:		N/A
	- to clean the whole contactor or starter without dismantling;		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	- to lubricate parts for which lubrication is prescribed by the manufacturer for normal service;		N/A
	- to adjust the travel and the pressure of the contacts if the design of the contactor or starter enables this to be done		N/A
	e) This maintenance work shall not include any replacement of parts.		N/A
	f) In the case of star-delta starters, the built-in device causing time-delay between closing on star connection and closing on delta connection, if adjustable, may be set at its lowest value.		N/A
	g) In the case of rheostatic starters, the built-in device causing time-delay between closing of the rotor switching devices, if adjustable, may be set at its lowest value.		N/A
	h) In the case of auto-transformer starters, the built-in device causing time-delay between closing on the starting position and closing on the ON position, if adjustable, may be set at its lowest value.		N/A
B.2.2.4	Results to be obtained		
	Following the tests of mechanical durability, the contactor or starter shall still be capable of complying with the operating conditions specified in 9.3.6.2 and 9.3.6.3 at room temperature.		N/A
9.3.6.2	Operating limits		
8.2.1.2	Limits of operation of contactors and power-operated starters		
7.2.1.2 Part 1	Limits of operation of power operated equipment		
	rated control circuit supply voltage U_s (V)		N/A
	frequency (Hz)		N/A
	rated air supply pressure		N/A
	ambient temperature		N/A
	operation range.....		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	close at any value between 85% and 110% (V or bar)	—	N/A
	drop out voltage: 75% to 20% (or 10% if specified by manufacturer) for a.c. and 75% to 10% for d.c. (V)		N/A
	drop out pressure (bar) 75% to 10% of rated pressure.....		N/A
	In the case of coils, the limiting drop-out values apply when the coil circuit resistance is equal to that obtained at -5 °C.....		N/A
	Calculated values.....		N/A
	Drop out time (if applicable).....		N/A
	For latched contactors, the device shall drop out and open fully when a de-latching voltage between 85 % and 110 % of the rated de-latching voltage is applied.....		N/A
	Any timing relays or other devices for the automatic control shall still be operating		N/A
B.2.2.5	Statistical analysis of test results for contactors or starters		
	The mechanical durability of a design of a contactor or starter is assigned by the manufacturer and verified by a statistical analysis of the results of the tests		N/A
	For contactors or starters which are produced in small quantities, the tests described in B.2.2.6 and B.2.2.7 do not apply		N/A
	However, for contactors or starters which are produced in small quantities and which also differ from a basic design only by minor variations without notable influence on characteristics, the manufacturer may assign mechanical durability on the basis of experience with similar designs, analysis, properties of materials, etc., and on the basis of the analysis of test results on large quantity production of the same basic design		N/A
	After this assignment, one of the two tests described below shall be performed. It should be selected by the manufacturer as being the most suitable in each case, for example according to the quantities of planned production or according to the conventional thermal current		N/A
B.2.2.6	Single 8 test		
	Eight contactors or starters shall be tested to the assigned mechanical durability		N/A
	If the number of failures does not exceed two, the test is considered passed		N/A
B.2.2.7	Double 3 test		

IEC 60947-4-1			
Clause	Requirement + Test	Result - Remark	Verdict
	Three contactors or starters shall be tested to the assigned mechanical durability		N/A
	The test is considered passed if there is no failure, and failed if there is more than one failure. Should there be one failure, then three additional contactors or starters are tested up to assigned mechanical durability and, providing there is no additional failure, the test is considered passed. The test is failed if at any time there is a total of two or more failures		N/A
B.2.2.8	Other methods		
	Other methods given in ISO 2859-1 may also be used. The maximum acceptance quality level shall be 10 %.		N/A
Annex B3	Electrical durability		
	With respect to its resistance to electrical wear, a contactor or starter is by convention characterized by the number of on-load operating cycles corresponding to the different utilization categories given in Table B.1 which can be made without repair or replacement		N/A
	Since, for star-delta, two-step auto-transformer and rheostatic rotor starters, the operation is subjected to large variations in the service conditions, it is deemed convenient not to give standard values for the test conditions		N/A
	However, it is recommended that the manufacturer indicate the electrical durability of the starter for stated service conditions; this electrical durability may be estimated from the results of tests on the component parts of the starter		N/A
	For categories AC-3, AC-3e and AC-4, the test circuit shall comprise inductors and resistors so arranged as to give the appropriate values of current, voltage and power factor given in Table B.1; moreover, for AC-4, the test circuit testing the making and breaking capacity shall be used, see 9.3.3.5.2		N/A
	In all cases, the speed of operation shall be chosen by the manufacturer		N/A
	The tests shall be taken as valid if the values recorded in the test report differ from the values specified only within the following tolerances: - current: $\pm 5\%$; - voltage: $\pm 5\%$		N/A
	Tests shall be carried out with the contactor or the starter under the appropriate conditions of B.2.2.1 and B.2.2.2 using the test procedure, where applicable, of B.2.2.3, except that replacement of contacts is not permitted		N/A
	In the case of starters, if the associated contactor has already satisfied an equivalent test, the test need not be repeated on the starter		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	Type of product		N/A
	utilization category		N/A
	rated operational voltage U_e (V)		N/A
	rated operational current I_e (A) or power (kW)		N/A
	Conditions, make/break operations:		N/A
	- test voltage (V) $U/U_e = 1,05$	L1: L2: L3:	N/A
	- test current (A) $I/I_e =$	L1: L2: L3:	N/A
	- power factor/time constant	L1: L2: L3:	N/A
	- on-time (ms)		N/A
	- off-time (s)		N/A
	- number of operations	☐ make ☐ make/ break	N/A
	Characteristic of transient recovery voltage for AC-2, AC-3, AC-3e, AC-4, AC-8a and AC-8b only:		
	oscillatory frequency (kHz)		N/A
	Measured oscillatory frequency (kHz)		N/A
	Factor γ		N/A
	Behaviour and condition during and after the test:		
	- no permanent arcing		N/A
	- no flash-over between poles		N/A
	- no blowing of the fusible element in the earth circuit		N/A
	- no welding of the contacts		N/A
	- the contacts shall operate when the contactor or starter is switched by the applicable method of control		N/A
	Dielectric verification		

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Clause	Requirement + Test	Result - Remark	Verdict
	test voltage (2 Ui), min 1000 V for 60 s. (V) :	Test voltage: _____ V	N/A
	No flashover, breakdown of insulation either internally (puncture) or externally (tracking) or any other manifestation of disruptive discharge shall occur.		N/A
B.3.3	Statistical analysis of test results for contactors or starters		
	The electrical durability of a design of a contactor or starter is assigned by the manufacturer and verified by a statistical analysis of the results of the tests. One of the three test methods shall be selected by the manufacturer between B.3.3.1, B.3.3.2 and B.3.3.3 as being the most suitable for example according to the quantities of planned production or according to the conventional thermal current		N/A
	For contactors or starters which are produced in small quantities, the tests described in B.3.3.1 and B.3.3.2 do not apply. However, for contactors or starters which are produced in small quantities and which also differ from a basic design only by minor variations without notable influence on characteristics, the manufacturer may assign electrical durability on the basis of experience with similar designs, analysis, properties of materials, etc., and on the basis of the analysis of test results on large quantity production of the same basic design		N/A
B.3.3.1	Single 8 test		
	Eight contactors or starters shall be tested to the assigned electrical durability.		N/A
	If the number of failures does not exceed two, the test is considered passed		N/A
B.3.3.2	Double 3 test		
	Three contactors or starters shall be tested to the assigned electrical durability		N/A
	The test is considered passed if there is no failure, and failed if there is more than one failure.		N/A
	Should there be one failure, then three additional contactors or starters are tested up to assigned electrical durability and, providing there is no additional failure, the test is considered passed.		N/A
	The test is failed if at any time there is a total of two or more failures		N/A
B.3.3.3	Other methods		

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Clause	Requirement + Test	Result - Remark	Verdict
	Other methods given in ISO 2859-1 can also be used. The maximum acceptance quality level shall be 10 %.		N/A
Annex B4	Co-ordination at the crossover current between the starter and associated SCPD		
B.4.2	Condition for the test for the verification of co-ordination at the crossover current by a direct method		
B.4.3	Test at lower current		
	- test current =		N/A
	- test voltage =		N/A
	- power factor =		N/A
	- supplied voltage for coil =		N/A
	Test at higher current		--
	- test current =		N/A
	- test voltage =		N/A
	- power factor =		N/A
	- supplied voltage for coil =		N/A
B.4.1	With the starter and the SCPD closed, the test currents stated in B.4.3 shall be applied by a separate closing device. In each case, the device tested shall be at room temperature.		N/A
	After each test, it is necessary to inspect the SCPD, reset the overload relay and the release of the circuit-breaker, if necessary, or to replace all fuses if at least one of them has melted		N/A
B.4.4.2	After the test at the lower current (i) in B.4.3, the SCPD shall not have operated and the overload relay or release shall have operated to open the starter. There shall be no damage to the starter		N/A
	After the test at the higher current (ii) in B.4.3, the SCPD shall have operated before the starter. The starter shall meet the conditions of 9.3.4.2.3 for the type of co-ordination stated by the manufacturer		N/A
B.4.5	Verification of co-ordination at the crossover current by an indirect method		

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Clause	Requirement + Test	Result - Remark	Verdict
	The indirect method consists in verifying on a diagram (see Figure B.1) that the following conditions for the verification of co-ordination at the crossover current are met:		N/A
	- the time-current characteristic of the overload relay/release, starting from cold state, supplied by the manufacturer, shall indicate how the tripping time varies with the current up to a value of at least I_{co} ; this curve has to lie below the time-current characteristic of the SCPD up to I_{co} ;		N/A
	- I_{cd} of the starter, tested as in B.4.5.1, shall be higher than I_{co} ;		N/A
	- the time-current withstand characteristic of the contactor, tested as in B.4.5.2, shall be above the time-current characteristic (starting from cold state) of the overload relay up to I_{co} .		N/A
B.4.5.1	Test for I_{cd}		
	The contactor or starter shall make and break the test current (I_{cd}) for the number of operating cycles given in Table B.2. This is made without the SCPD in the circuit.		N/A
	During the test, there shall be no permanent arcing, no flash-over between poles, no blowing of the fusible element in the earth circuit (see 9.3.4.1.2) and no welding of contacts;		N/A
	after the test the contacts shall operate correctly when the contactor or starter is switched by the applicable method of control		N/A
	the dielectric properties of the contactors and starters shall be verified by a dielectric test on the contactor or starter using an essentially sinusoidal test voltage of twice the rated operational voltage U_e used for the I_{cd} test, with a minimum of 1 000 V. The test voltage shall be applied for 60 s, as specified in 8.3.3.4.1 of IEC 60947-1, items 2) c) i) and 2) c) ii.		N/A
B.4.5.2	Time –current characteristic withstand capability		
	This characteristic is issued by the manufacturer and the values are obtained according to the test procedure specified in 9.3.5 but with combinations of overload currents and durations to establish the characteristic at least up to I_{co} , in addition to those stated in 8.2.4.4.		N/A
	This characteristic is valid for overload currents, starting with the contactor at room temperature. The minimum cooling duration required by the contactor between two such overload tests should be stated by the manufacturer.		N/A
9.3.5	Verification of ability to withstand overload currents		
	Overload current withstand capability of contactors AC-3 and AC-4:		

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Clause	Requirement + Test	Result - Remark	Verdict
	ambient temperature (°C)		N/A
	rated operational current I _e (A) max. AC-3		N/A
	test current (I _e) (A)		N/A
	duration of test: 10 s		N/A
	After the test, the contactor shall be substantially in the same condition as before the test (visual inspection)		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	TEST SEQUENCE Annex F		
	Requirements for auxiliary contact linked with power contact (mirror contact)		
F.3	All mirror contacts shall also comply with the relevant requirements given in IEC 60947-5-1:2016		N/A
F.4	Product information		
	Mirror contacts shall be clearly identified on the contactor or in the manufacturer documentation.		N/A
	Symbol used:		N/A
F.7	Tests (sample no.).....:		N/A
F 7.2 a)	Contacts kept in closed position by..... :		N/A
	Measurement method (b1 or b2)		N/A
Table F.1	Test voltage (kV).....:		N/A
	No disruptive discharge.		N/A
F 7.3	Test after conventional operational performance when the electromagnet is energized, the mirror contact shall withstand its rated insulation voltage U_i		
	Rated insulation voltage (V).....:		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	TEST SEQUENCE Annex H		
	Extended functions to electronic overload relays		
T.3 Part 1	Classification of electronic overload relays :	☐ Current and voltage asymmetry relay or release. ☐ Over-voltage relay or release. ☐ Ground/earth fault sensing relay or release. ☐ Phase reversal relay or release.	
T.4 Part 1	Types of relays with ground/earth fault detection function	☐ Type CI-A and CI-B ☐ Type CII-A and CII-B	
T.5 Part 1	Performance requirements		
T.5.1 Part 1	Limits of operation of ground/earth fault electronic overload relays		
	A ground/earth fault overload relay, when associated with a switching device, shall operate to open the switching device according to the requirements given in Table T.1.		N/A
	For relays or releases with a ground/earth fault current setting range, the limit of operation of the relay shall be verified at the lowest and highest settings.		N/A
T.5.2 Part 1	Limits of operation of ground/earth fault current sensing electronic relays Type CII(-A and -B)		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	A ground/earth fault current sensing electronic relay CII, when associated with a switching device, shall not initiate operation of the switching device, in the presence of a ground/earth fault current, when the fault current in any phase reaches or exceeds 95 % the current setting I_{cn} (see T.4) and shall operate to open the equipment when the fault current in any phase is 75 % or less of I_{cn}		N/A
T.5.3 Part 1	Limits of operation of voltage asymmetry relays		
	A voltage asymmetry relay, when associated with a switching device, shall operate to open the switching device within 120 % of the time setting and shall operate to prevent the closing of the switching device when the voltage asymmetry is above 1,2 times the voltage asymmetry setting.		N/A
T.5.4 Part 1	Limits of operation of phase reversal relays		
	A phase reversal relay, when associated with a switching device, shall permit the closing of the equipment when the voltage sequence of phases on the line side of the starter is the same as the voltage sequence setting. After interchanging two phases, the phase reversal relay shall prevent the completion of the closing operation of the switching device.		N/A
T.5.5 Part 1	Limits of operation of current imbalance relays		

IEC 60947-4-1			
Clause	Requirement + Test	Result - Remark	Verdict
	A current imbalance relay, when associated with a switching device, shall operate to open the equipment within 80 % to 120 % of the time setting where the current imbalance, defined as the ratio between the maximum current deviation of any phase from average current and the average current I_{avg} , is above 1,2 times the current imbalance setting, the general tripping requirements of overload relays given in the product standard being maintained.		N/A
T.5.6 Part 1	Limits of operation of over-voltage relays and releases		
	a) Operating voltage An over-voltage relay or release, when associated with a switching device, shall operate to open the equipment and shall operate to prevent the closing of the equipment when the supply voltage is above the set value, if any, or above 110 % of the rated voltage of the relay or release for a defined duration		N/A
	b) Operating time For a time-delay over-voltage relay or release, the time-lag shall be measured from the instant when the voltage reaches the operating value until the instant when the relay or release actuates the tripping device of the equipment.		N/A
T.6 Part 1	Tests		
T.6.1 Part 1	Limits of operation of ground/earth fault current sensing electronic relays Type CI and CII (-A and -B)		

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Clause	Requirement + Test	Result - Remark	Verdict
	For overload relays with an adjustable ground/earth fault current setting, the test shall be made at the minimum and at the maximum current settings.		N/A
	The test circuit shall be in accordance with Figure T.1.		N/A
	The test shall be made at any convenient voltage and power factor.		N/A
	The test circuit being calibrated at each of the values of the ground/earth fault operating current specified in the Table T.1, as applicable, and the switch S1 being in the closed position, the test current is suddenly established by closing switch S2.		N/A
	For ground fault current sensing electronic relay type CII, the inhibit current shall be set to a value at least 30 % higher than the maximum ground/earth fault current setting.		N/A
T.6.2 Part 1	Verification of inhibit function of ground/earth fault current sensing electronic relays Type CII (-A and -B)		
	For overload relays with an adjustable ground/earth fault current setting, the test shall be made at the lowest setting.		N/A
	For overload relays with an adjustable inhibit current setting lic, the test shall be made at the minimum and at the maximum lic settings.		N/A
	Each phase has to be tested separately		N/A
	The impedance Z is adjusted so as to let a current flow in the circuit equal to:		--
	a) 95 % the inhibit current lic The switch S1 being in the closed position, the test current is established by closing switch S2.		N/A
	The overload relay shall not initiate the opening of the switching device.		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	b) 75 % the inhibit current lic The switch S1 being in the closed position, the test current is established by closing switch S2.		N/A
	The overload relay shall initiate the opening of the switching device.		N/A
T.6.3 Part 1	Current asymmetry relays		
	80 % < Trip time < 120% of time setting	I _{test} : ____ A, tripping after ____ s	N/A
T.6.4 Part 1	Voltage asymmetry relays		
	Test voltage setting : 1,0 times the voltage asymmetry setting Trip time < 120% of time setting Test voltage >1,2 times the voltage asymmetry setting	Test voltage: ____ V, tripping after ____ s ☐ prevent to close ☐ did not prevent to close	N/A
T.6.5 Part 1	Phase reversal relays		
	Voltage sequence of the line side of the starter are the same as voltage sequence setting	The phase reversal relay permits to close the equipment	N/A
	After interchange of two phases	The phase reversal relay prevents closing of the equipment	N/A
T.6.6 Part 1	Over-voltage relays		
	a) operating voltage: shall operated to open or prevent the closing if U _{supply} > U _{set} or > 110 % U _n or > time setting	U _{supply} = ____ V U _{set} = ____ V Time setting= ____ s	N/A
	b) operating time: time lag shall be measured from the instant when the voltage reaches the operating value until the instant when the relay or release actuates the device of the equipment	Time setting= ____ s Voltage operating Value = ____ V Time lag = ____ s	N/A
H.3.2	Limits of electronic overload relay with main circuit under-voltage restarting function		

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Clause	Requirement + Test	Result - Remark	Verdict
	When under-voltage or loss of voltage occurs in the main circuit, the relay will operate. The following applies		
	a) if the voltage resumes within T1 (off-time for immediate reset), the overload relay shall control the starter circuit to immediately restore the running condition;		N/A
	b) if the voltage resumes between T1 and T2 (off-time for reset), the relay shall reset to the starting sequence;		N/A
	c) if the voltage resumes after T2, the relay shall not reset automatically.		N/A
	T1 and T2 are adjustable, and the value of T2 is greater than T1.		N/A
	The tolerance of the threshold voltage and of the time settings shall be specified by the manufacturer but no more than $\pm 10\%$. If the time setting value is lower than 1 s, the manufacturer shall state the tolerances.		N/A
H.4	Test of the control functions		
	The test of the control functions shall be verified according to H.3, and each control function should be verified at least 3 times.		N/A
	For restart functions, the detection time for a voltage dip and the delay of restarting shall be verified according to H.3.		N/A

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Clause	Requirement + Test	Result - Remark	Verdict

	TEST SEQUENCE Annex K		
	Procedure to determine data for electromechanical contactors used in functional safety applications.		
		See	N/A

	TEST SEQUENCE Annex L		
	Assessment procedure for electromechanical overload protection used in safety applications and especially in explosive atmospheres		
		See	N/A

	TEST SEQUENCE Annex M		
	DC contactors for use in photovoltaic (PV) applications		
M.8.1	Constructional requirements		
	The minimum rated impulse voltage shall be in accordance with Table M.1.		
	Rated impulse withstand voltage.....:		N/A
M.8.2	Performance requirements		
	The minimum rated impulse voltage shall be in accordance with Table M.1.		N/A
	Rated impulse withstand voltage.....:		N/A
M.9.3	Making and breaking capacities and conventional operational performance		
9.3.3.5	Making and breaking capacity		
	Conditions		N/A
	Type of product		N/A
	utilization category		N/A
	rated operational voltage Ue (V)		N/A
	rated operational current Ie (A)		N/A
	- test voltage (V) $U/U_e = 1,05$		N/A
	- test current (A) $I/I_e =$:		N/A
	- time constant		N/A
	- on-time (ms)		N/A
	- off-time (s)		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	- number of operations		N/A
9.3.3.6	Operational performance capability:		
	Type of product		N/A
	utilization category		N/A
	rated operational voltage U_e (V)		N/A
	rated operational current I_e (A)		N/A
	Conditions, make/break operations:		
	- test voltage (V) $U/U_e = 1,05$		N/A
	- test current (A) $I_c/I_{sc} =$		N/A
	- time constant		N/A
	- on-time (ms)		N/A
	- off-time (s)		N/A
	- number of operations		N/A
	- no permanent arcing		N/A
	- no flash-over between poles		N/A
	- no blowing of the fusible element in the earth circuit		N/A
	- no welding of the contacts		N/A
	- the contacts shall operate when the contactor is switched by the applicable method of control		N/A
	Dielectric verification		
	test voltage (2 U_i), min 1000 V for 60 s. (V)	Test voltage: _____ V	N/A
	No flashover, breakdown of insulation either internally (puncture) or externally (tracking) or any other manifestation of disruptive discharge shall occur.		N/A
	Leakage current equipment suitable for isolation		
	test voltage (1,1 U_e) (V)		N/A
	Leakage current: ≤ 2 mA /pole		N/A
	Equipment provided with mirror contacts		N/A
	The mirror contact shall withstand its rated insulation voltage U_i . U_i (V).....	Test voltage: _____ V	N/A
M.9.4	Thermal cycling test		
	temperature cycling according to IEC 60068-2-14:2009, test Nb		

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Clause	Requirement + Test	Result - Remark	Verdict
	each cycle consisting of 1 h at – 40 °C followed by 1 h at + 85 °C. Temperature change rate shall be 1 K/min		N/A
	50 cycles		N/A
	visual inspection to confirm that there is no distortion or damage to parts that will affect normal operation and protection;		N/A
	one open and close operation to confirm normal mechanical operation;		N/A
9.3.3.3	Temperature rise		
	Sub clause 8.3.3.3. of IEC 60947-1 applies		
	ambient temperature 10-40 °C		N/A
	Contactor		--
	test enclosure W x H x D (mm x mm x mm)		N/A
	material of enclosure		N/A
9.3.3.3.4	Main circuits, test conditions:		
	Sub clause 8.3.3.3.4 of IEC 60947-1 applies with following addition		
	loaded as stated in 8.2.2.4		N/A
	- setting of the maximum current setting		N/A
	- setting overload relay		N/A
	- conventional thermal current I _{th} (A)		N/A
	- conventional enclosed thermal current I _{the} (A) ..		N/A
	- for equipment intended for utilization category AC-6b, the test current for the temperature rise test shall be equal to 1,35 times I _e (the rated capacitive current).		N/A
	- cable/busbar cross-section (mm ²) / (mm)		N/A
	- temperature rise of main circuit terminals (K)	< ____ K see page ____	N/A
9.3.3.3.5	Control circuit, test conditions:		
	Sub clause 8.3.3.3.5. of part 1 applies with following addition		

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Clause	Requirement + Test	Result - Remark	Verdict
	The temperature rise shall be measures during the test of 9.3.3.3.4		N/A
	- conventional thermal current I_{th} (A) at their rated voltage		N/A
	- conventional enclosed thermal current I_{the} (A) ..		N/A
	- cable/busbar cross-section (mm ²) / (mm)		N/A
	- temperature rise of control circuit (K)	< ____ K see page ____	N/A
9.3.3.3.6	Coils and electromagnets circuit, test conditions:		
	The coil with the highest measured holding power consumption, for a given frequency a.c. or d.c., according to 9.3.3.2.1.2.2 is deemed to be representative for all coils, for the same contactor, and shall be used for the temperature rise test.		N/A
	a) Uninterrupted and eight-hour duty windings (8.2.2.6.1)		N/A
	The temperature rise shall be measures during the test of 9.3.3.3.4		N/A
	- rated control supply voltage U_s (V)		N/A
	- class of insulating material		N/A
	- uninterrupted or eight-hour duty windings		N/A
	- temperature rise of control circuit terminals (K) ..	< ____ K see page ____	N/A
	b) Intermittent duty windings (8.2.2.6.2)		
	- no current flowing though the main circuit		N/A
	- rated control supply voltage U_s (V)		N/A
	- class of insulating material		N/A
	- intermittent duty class		N/A
	- close open operating cycle		N/A
	- on-load factor		N/A
	- temperature rise of control circuit terminals (K) ..	< ____ K see page ____	N/A
	c) temporary or periodic duty (8.2.2.6.3)		
	- no current flowing though the main circuit		N/A
	- rated control supply voltage U_s (V)		N/A
	- class of insulating material		N/A
	- close open operating cycle		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	- on-load time		N/A
	- temperature rise of control circuit terminals (K) ..	< ____ K see page ____	N/A
9.3.3.3.7	Auxiliary circuit, test conditions:		
	Normally loaded with their maximum rated operational current at any convenient voltage		N/A
	The temperature rise shall be measures during the test of 9.3.3.3.4		N/A
	- conventional thermal current I _{th} (A).....		N/A
	- conventional enclosed thermal current I _{the} (A) ..		N/A
	- cable/busbar cross-section (mm ²) / (mm)		N/A
	- cable cross-section (mm ²)		N/A
	- temperature rise of auxiliary circuit terminals (K) :	< ____ see page ____	N/A
9.3.3	Performance under no load, normal load and overload conditions		
9.3.3.2	Operating limits		
9.3.3.2.1	Power-operated equipment:		
8.2.1.2	Limits of operation of contactors and power-operated starters		
7.2.1.2	Limits of operation of power operated equipment		
Part 1			
	rated control circuit supply voltage U _s (V)		N/A
	frequency (Hz)		N/A
	rated air supply pressure		N/A
	ambient temperature		N/A
	operation range.....		N/A
	close at any value between 85% and 110% (V or bar)	—	N/A
	drop out voltage: 75% to 20% (or 10% if specified by manufacturer) for a.c. and 75% to 10% for d.c. (V)		N/A
	drop out pressure (bar) 75% to 10% of rated pressure.....		N/A
	In the case of coils, the limiting drop-out values apply when the coil circuit resistance is equal to that obtained at -5 °C.....		N/A
	Calculated values.....		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	Drop out time (if applicable).....:		N/A
	For latched contactors, the device shall drop out and open fully when a de-latching voltage between 85 % and 110 % of the rated de-latching voltage is applied.....:		N/A
8.3.3.2.1 part 1	Capacitive drop out test		
	A capacitor shall be inserted in series in the supply circuit U_s , the total length of the connecting conductors being ≤ 3 m.		N/A
	The capacitor is short-circuit by a switch of negligible impedance.		N/A
	The supply voltage shall then be adjusted to 110 % U_s:		N/A
	The value of the capacitor shall be calculated: $C \text{ (nF)} = 30 + 200000 / (f \times U_s)$	_____ nF	N/A
	Verification of the drop out of the contactor when the switch is operated to the open position		N/A
	The test voltage is the highest value of the declared rated supply voltage range U_s .		N/A
9.3.3.2.1.2 .1	Coil power consumption		
	A contactor coil is evaluated for both holding power and pick-up power		N/A
	In the case where different coils cover a range of voltages, 5 coils shall be tested		N/A
	The coil with the lowest rated control supply voltage U_s , the coil with the highest rated control supply voltage U_s , plus 3 coils deemed to be representative of the coils with the highest calculated hold power at the discretion of the manufacturer		N/A
	The test shall be performed at ambient temperature $+23 \text{ }^\circ\text{C} \pm 3 \text{ }^\circ\text{C}$		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	The test shall be made without any load in the main and auxiliary circuits		N/A
	The coil shall be supplied with the rated control supply voltage U_s and at the rated frequency		N/A
	For a given coil, where a voltage range is declared, the test shall be made at the highest voltage at the respective frequency		N/A
	The measured values shall be obtained with a r.m.s. measurement method covering at least a bandwidth from 0 Hz to 10 kHz and the resulting power values shall be given within a measurement uncertainty better than 5 %		N/A
9.3.3.2.1.2	Holding power for conventional and electronically controlled electromagnet		
.2			
	The current measurement $I(i)$ of the coil shall be performed after the coil has been energized and has reached a stable temperature		N/A
	The holding power consumption is defined as follows		
	$Sh(i) = U_s(i) \times I(i)$ [VA] for a.c. controlled electromagnet		N/A
	$Pc(i) = U_s(i) \times I(i)$ [W] for d.c. controlled electromagnet		N/A
	The published value shall be equal to the average value of the 5 tested coils		
	$Sh = \Sigma (U_s(i) \times I(i)) / 5$ [VA] respectively $Pc = \Sigma (U_s(i) \times I(i)) / 5$ [W]		N/A
	For electronically controlled electromagnet with alternating current and direct current ratings, the measurement should be performed for both ratings		N/A
9.3.3.2.1.2	Pick-up power for a.c. controlled contactor or d.c. controlled contactor with separate pick-up and hold-on windings		
.3			
	The pick-up measurement shall be performed directly after the measurement of the hold current (see 9.3.3.2.1.2.2)		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	The current measurement $I(i)$ of the coil shall be performed immediately after the coil has been de-energized, the contactor has been held in the Off position and re-energized		N/A
	The pick-up power consumption is defined as follows		
	$Sp(i) = U_s \times I(i)$ [VA] for a.c. controlled contactor		N/A
	$Pp(i) = U_s \times I(i)$ [W] for d.c. controlled contactor with separate pick-up and hold windings		N/A
	The published value shall be equal to the average value of the 5 tested coils		
	$Sp = \sum (U_s(i) \times I(i)) / 5$ [VA] respectively $Pp = \sum (U_s(i) \times I(i)) / 5$ [W]		N/A
9.3.3.2.1. 3	Pole impedance		--
	The pole impedance shall be determined during the test and with the conditions given in 9.3.3.3.4.		N/A
	The test in an enclosure is not deemed necessary even if the contactor can be used in an individual enclosure		N/A
	The voltage drop U_d shall be measured between the line and load terminals (terminals included) of the contactor preferably at the same time the temperature rise is measured		N/A
	The impedance per pole is defined as follows		
	$Z = U_d / I_{th}$ [Ω]		N/A
	Care should be taken that voltage drop measurement does not significantly affect the temperature rise nor affect significantly the impedance		N/A
9.3.3.2.2	Relays and releases		
8.2.1.3	a) Operation of under-voltage relays and releases		
	When associated with a switching device, the release shall be fitted to the switching device having the maximum current rating for which the release is suitable		
	1) Drop-out voltage		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	Rated control supply voltage(U) :		N/A
	Frequency (Hz) :		N/A
	Limits of drop out and fully open at slowly falling voltage are 70 % and 35 % of the rated voltage :		N/A
	The voltage shall be reduced from rated control supply voltage at a rate to reach 0 V in approximately 30 s		N/A
	The test for the lower limit is made without previous heating of the release coil		N/A
	In the case of a release with a range of rated control supply voltage, this test applies to the maximum voltage of the range		N/A
	When associated with a switching device, the test for the lower limit is made without current in the main circuit		N/A
	The test for the upper limit is made starting from a constant temperature corresponding to the application of rated control supply voltage to the release and rated current in the main poles.		N/A
	This test may be combined with the temperature-rise test of 9.3.3.3.		N/A
	In the case of a release with a range of rated control supply voltage, this test is made at the minimum rated control supply voltage		N/A
	2) Test for limits of operation when associated with a switching device		
	Starting with the main circuit open, at the temperature of the test room, and with the supply voltage at 35 % rated maximum control supply voltage, it shall be verified that the switching device cannot be closed by the operation of its actuator		N/A
	When the supply voltage is raised to 85 % of the minimum control supply voltage, it shall be verified that the switching device can be closed by the operation of its actuator		N/A
	3) Performance under over-voltage conditions		
	When associated with a switching device, the test is made without current in the main circuit.		N/A
	The test at 110 % of the rated supply voltage shall be made for 30 min or until the temperature has reached thermal equilibrium and without impairing its functions. Verification shall be made according 2) above		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
8.2.1.4	b) Shunt-coil operated releases		
	When associated with a switching device, the release shall be fitted to the switching device having the maximum rated current for which the release is suitable		N/A
	Tripping of shunt release measured during the tripping operation between 70 % and 110 % of the rated control supply voltage and if a.c. at rated frequency		N/A
	In the case of a release having a range of rated control circuit supply voltages, the test voltages shall be 70 % of the minimum rated control circuit supply voltage and 110 % of the maximum rated control voltage		N/A
M.9.6	Dielectric test		
9.3.3.4	Test of dielectric properties		
	Test voltage for verification of impulse withstand voltage shall use Table M.1 with altitude correction according to Table 12 of IEC 60947-1:2007.		N/A
8.3.3.4.1 Part 1	2) Verification of impulse withstand voltage		
	The 1,2/50µs impulse voltage shall be applied five times for each polarity at intervals of 1s minimum		N/A
	- rated impulse withstand voltage (kV) :		N/A
	- sea level of the laboratory:		N/A
	- test Uimp main circuits (kV) :		N/A
	- test Uimp auxiliary circuits (kV) :		N/A
	- test Uimp control circuits (kV) :		N/A
	Application of test voltage		N/A
	i) Between all terminals of the main circuit connected together (incl. control and auxiliary circuits connected to the main circuit) and the enclosure or mounting plate, with the contacts in all normal positions of operation.		N/A
	ii) Between each pole of the main circuit and the other poles connected together and to the enclosure or mounting plate, with the contacts in all normal positions of operation.		N/A
	iii) Between each control and auxiliary circuit not normally connected to the main circuit and: - the main circuit		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	- other circuits		N/A
	- exposed conductive parts		N/A
	- enclosure of mounting plate		N/A
	iv) equipment suitable for isolation		N/A
	Across the poles of the main circuit, the line terminals being connected together and the load terminals connected together.		N/A
	- test Uimp on open main contacts (equipment suitable for isolation) (kV) :		N/A
	No unintentional disruptive discharge during the tests		N/A
8.3.3.4.1 Part 1	3) Power-frequency withstand verification of solid insulation		
	- rated insulation voltage (V) :		N/A
	- main circuits, test voltage for 1 min (V)		N/A
	- auxiliary circuits, test voltage for 1 min (V)		N/A
	- control circuits, test voltage for 1 min (V)		N/A
	Application of test voltage		
	i) Between all terminals of the main circuit connected together (incl. control and auxiliary circuits connected to the main circuit) and the enclosure or mounting plate, with the contacts in all normal positions of operation.		N/A
	ii) Between each pole of the main circuit and the other poles connected together and to the enclosure or mounting plate, with the contacts in all normal positions of operation.		N/A
	iii) Between each control and auxiliary circuit not normally connected to the main circuit and: - the main circuit		N/A
	- other circuits		N/A
	- exposed conductive parts		N/A
	- enclosure of mounting plate		N/A
	No flashover, breakdown of insulation either internally (puncture) or externally (tracking) or any other manifestation of disruptive discharge shall occur		N/A
	Equipment suitable for isolation		

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Clause	Requirement + Test	Result - Remark	Verdict
	The leakage current shall be measured through each pole with the contacts in open position ($< 0,5 \text{ mA}$)	1,1 times $U_e = \text{___ V}$	N/A
M.9.6	Climatic test		
	Damp heat test at $+55 \text{ }^\circ\text{C}$		N/A
	Cyclic, according to IEC 60068-2-30, Test Db, 2 cycles at $55 \text{ }^\circ\text{C}$, Variant 2		N/A
	Functional test during the first 2 h of the first cycle at the test temperature and during the last 2 h of the second cycle at the test temperature.		N/A
8.3.3.4.1 Part 1	3) Power-frequency withstand verification of solid insulation		
	- rated insulation voltage (V) :		N/A
	- main circuits, test voltage for 1 min (V)		N/A
	- auxiliary circuits, test voltage for 1 min (V)		N/A
	- control circuits, test voltage for 1 min (V)		N/A
	Application of test voltage		N/A
	i) Between all terminals of the main circuit connected together (incl. control and auxiliary circuits connected to the main circuit) and the enclosure or mounting plate, with the contacts in all normal positions of operation.		N/A
	ii) Between each pole of the main circuit and the other poles connected together and to the enclosure or mounting plate, with the contacts in all normal positions of operation.		N/A
	iii) Between each control and auxiliary circuit not normally connected to the main circuit and:		N/A
	- the main circuit		
	- other circuits		N/A
	- exposed conductive parts		N/A
	- enclosure of mounting plate		N/A
	No flashover, breakdown of insulation either internally (puncture) or externally (tracking) or any other manifestation of disruptive discharge shall occur		N/A
9.3.6.2	Operating limits		
8.2.1.2	Limits of operation of contactors and power-operated starters		

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Clause	Requirement + Test	Result - Remark	Verdict
7.2.1.2 Part 1	Limits of operation of power operated equipment		
	rated control circuit supply voltage U_s (V)		N/A
	frequency (Hz)		N/A
	rated air supply pressure		N/A
	ambient temperature		N/A
	operation range.....		N/A
	close at any value between 85% and 110% (V or bar)	—	N/A
	drop out voltage: 75% to 20% (or 10% if specified by manufacturer) for a.c. and 75% to 10% for d.c. (V)		N/A
	drop out pressure (bar) 75% to 10% of rated pressure.....		N/A
	In the case of coils, the limiting drop-out values apply when the coil circuit resistance is equal to that obtained at $-5\text{ }^{\circ}\text{C}$		N/A
	Calculated values.....		
	Drop out time (if applicable).....		N/A
	For latched contactors, the device shall drop out and open fully when a de-latching voltage between 85 % and 110 % of the rated de-latching voltage is applied.....		N/A
M.9.7	Critical load current test		
M.9.7.1	Time constant of the test circuit (ms).....		N/A
M.9.7.2	Test voltage (V)		N/A
	Number of operation cycles.....		N/A
	Test current start value (A).....		N/A
	Open 5 times		N/A
	Arcing time.....		N/A
	Test current.....		N/A
	Open 5 times		N/A
	Arcing time.....		N/A
	Maximum arcing time.....		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
M.9.7.3	Critical load current.....:		
9.3.3.6	Operational performance capability:		
	Type of product		N/A
	utilization category		N/A
	rated operational voltage U_e (V)		N/A
	rated operational current I_e (A)		N/A
	Conditions, make/break operations:		
	- test voltage (V) $U/U_e = 1,05$		N/A
	- test current (A) $I_{crit} =$		N/A
	- time constant		N/A
	- on-time (ms)		N/A
	- off-time (s)		N/A
	- number of operations		N/A
	- no permanent arcing		N/A
	- no flash-over between poles		N/A
	- no blowing of the fusible element in the earth circuit		N/A
	- no welding of the contacts		N/A
	- the contacts shall operate when the contactor is switched by the applicable method of control		N/A
	Dielectric verification		
	test voltage (2 U_i), min 1000 V for 60 s. (V)	Test voltage: _____ V	N/A
	No flashover, breakdown of insulation either internally (puncture) or externally (tracking) or any other manifestation of disruptive discharge shall occur.		N/A
	Leakage current equipment suitable for isolation		
	test voltage (1,1 U_e) (V)		N/A
	Leakage current: ≤ 2 mA /pole		N/A
	Equipment provided with mirror contacts		N/A
	The mirror contact shall withstand its rated insulation voltage U_i . U_i (V).....:	Test voltage: _____ V	N/A
M.9.8	Mechanical properties		
	Mechanical properties of terminals	(See 9.3.1.e) above)	N/A
M.9.9	Degree of protection		
	Degree of protection of enclosed contactors	(See 9.3.1.e) above)	N/A

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Clause	Requirement + Test	Result - Remark	Verdict
M.9.10	EMC		
	Electromagnetic compatibility	(See 9.4 above)	N/A
M.9.11	Clearance and creepage distances		
	Clearance and creepage distances	(See 8.1.4 above)	N/A
	TEST SEQUENCE Annex N		
	Additional requirements and tests for equipment with protective separation		
		See	N/A

IEC 60947-4-1			
Clause	Requirement + Test	Result - Remark	Verdict
	TEST SEQUENCE Annex P		
	Short-circuit breaking tests of MPSD		
	- 1 sample:		
P.2.2	Test of rated service short-circuit breaking capacity		
	Test sequence of operation: O – t – CO – t – CO		
	Type designation or serial number		
	Sample no:		
	Rated current: I _e (A)		
	Rated operational voltage: U _e (V)		
	Rated service short-circuit breaking capacity: (kA)		
	Distances of the metallic screen's: (all sides)		
	Test made in specified individual enclosure: Details of these tests, including the dimensions of the enclosure:		
	K - The tripping of the overload relay shall be verified at a multiple of the current setting and shall conform to the published tripping characteristics, according to 5.7.5, both before and after the short-circuit test.	Test current: Measured:	N/A
P.3.2	Verification of overload release		
	Current setting		N/A
	Test current.....		N/A
	Temperature correction.....		N/A
	Operating time.....		N/A
	Operating time according to manufacturer.....		N/A
	Fuse "F": copper wire: diameter 0,8 mm, 50 mm long		N/A
	Circuit is earthed at: (load-star- or supply-star point)	supply-star point	N/A
	Conductor cross-sectional area (mm ²) :		N/A
	- test voltage U/U _e = 1,05 (V)L1:L2:L3:		N/A
	- r.m.s. test current AC/DC: (kA)L1:L2:L3:		N/A
	power factor/time constant :		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	- Factor "n"		N/A
	- peak test current (A) :		N/A
	Test sequence "O"		
	- max. let-through current: (kA _{peak})L1:L2:L3:		N/A
	- Joule integral I ² dt (kA ² s)L1:L2:L3:		N/A
	Pause, t: (min)		N/A
	Test sequence "CO"		P
	- max. let-through current: (kA _{peak})L1:L2:L3:		N/A
	- Joule integral I ² dt (kA ² s)L1:L2:L3:		N/A
	Pause, t: (min)		N/A
	Test sequence "CO"		
	- max. let-through current: (kA _{peak})L1:L2:L3:		N/A
	- Joule integral I ² dt (kA ² s)L1:L2:L3:		N/A
	Melting of the fusible element		N/A
	Damage to insulation on conductors		N/A
	No arcing or flashover between the poles		N/A
	No arcing or flashover between the poles and frame		N/A
P.2.3	Verification of operational performance capability		
9.3.3.6	Operational performance capability:		
	Type of product		--
	utilization category		--
	rated operational voltage U _e (V)		--
	rated operational current I _e (A)		--
	Conditions, make/break operations:		--
	- test voltage (V) U/U _e = 1,05		P

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Clause	Requirement + Test	Result - Remark	Verdict
	- test current (A) =		N/A
	- power factor / time constant		N/A
	- on-time (ms)		N/A
	- off-time (s)		N/A
	- number of operations		N/A
	- no permanent arcing		N/A
	- no flash-over between poles		N/A
	- no blowing of the fusible element in the earth circuit		N/A
	- no welding of the contacts		N/A
	- the contacts shall operate when the contactor is switched by the applicable method of control		N/A
P.2.4	Verification of dielectric withstand		
8.3.3.4.1 Part 1	3) Power-frequency withstand verification of solid insulation		
	- rated insulation voltage (V) :		N/A
	- main circuits, test voltage for 1 min (V)		N/A
	- auxiliary circuits, test voltage for 1 min (V)		N/A
	- control circuits, test voltage for 1 min (V)		N/A
	Application of test voltage		--
	i) Between all terminals of the main circuit connected together (incl. control and auxiliary circuits connected to the main circuit) and the enclosure or mounting plate, with the contacts in all normal positions of operation.		N/A
	ii) Between each pole of the main circuit and the other poles connected together and to the enclosure or mounting plate, with the contacts in all normal positions of operation.		N/A
	iii) Between each control and auxiliary circuit not normally connected to the main circuit and: - the main circuit		N/A
	- other circuits		N/A
	- exposed conductive parts		N/A
	- enclosure of mounting plate		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	No flashover, breakdown of insulation either internally (puncture) or externally (tracking) or any other manifestation of disruptive discharge shall occur		N/A
	Leakage current equipment suitable for isolation		N/A
	test voltage (1,1 Ue) (V)		N/A
	Leakage current: ≤ 2 mA /pole		N/A
P.2.5	Verification of temperature rise		
9.3.3.3	Temperature rise		
	Sub clause 8.3.3.3. of IEC 60947-1 applies		
	ambient temperature 10-40 °C		N/A
	Contactor		N/A
	test enclosure W x H x D (mm x mm x mm)	Free air	N/A
	material of enclosure		N/A
9.3.3.3.4	Main circuits, test conditions:		
	Sub clause 8.3.3.3.4 of IEC 60947-1 applies with following addition		--
	loaded as stated in 8.2.2.4		N/A
	- setting of the maximum current setting		N/A
	- setting overload relay		N/A
	- conventional thermal current I _{th} (A)		N/A
	- conventional enclosed thermal current I _{the} (A) ..		N/A
	- cable/busbar cross-section (mm ²) / (mm)		N/A
	- temperature rise of main circuit terminals (K)		N/A
	- temperature rise not exceeding 80 K.....		N/A
P.2.6	Verification of overload release		
	K - The tripping of the overload relay shall be verified at a multiple of the current setting and shall conform to the published tripping characteristics, according to 5.7.5, both before and after the short-circuit test.		N/A
P.3.5	Verification of overload release		
	Current setting		N/A
	Test current.....		N/A
	Temperature correction.....		N/A
	Operating time.....		N/A
	Operating time according to manufacturer.....		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
P.3	Rated ultimate short-circuit breaking capacity - 1 sample:		
P.3.2	Verification of overload release		
	Current setting		N/A
	Test current.....		N/A
	Temperature correction.....		N/A
	Operating time.....		N/A
	Operating time according to manufacturer.....		N/A
P.3.3	Test of rated ultimate short-circuit breaking capacity		
	Test sequence of operation: O – t – CO		
	Type designation or serial number		
	Sample no:		
	Rated current: I _e (A)		
	Rated operational voltage: U _e (V)		
	Rated ultimate short-circuit breaking capacity: (kA)		
	Distances of the metallic screen's: (all sides)		
	Test made in specified individual enclosure: Details of these tests, including the dimensions of the enclosure:		
	Fuse "F": copper wire: diameter 0,8 mm, 50 mm long		N/A
	Circuit is earthed at: (load-star- or supply-star point)		N/A
	Conductor cross-sectional area (mm ²) :		N/A
	- test voltage U/U _e = 1,05 (V) L1: L2: L3:		N/A
	- r.m.s. test current AC/DC: (kA) L1: L2: L3:		N/A
	power factor/time constant :		N/A
	- Factor "n"		N/A
	- peak test current (kA) :		N/A
	Test sequence "O"		

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Clause	Requirement + Test	Result - Remark	Verdict
	- max. let-through current: (kA _{peak})L1:L2:L3:		N/A
	- Joule integral I ² dt (kA ² s)L1:L2:L3:		N/A
	Pause, t: (min)		N/A
	Test sequence "CO"		
	- max. let-through current: (kA _{peak})L1:L2:L3:		N/A
	- Joule integral I ² dt (kA ² s)L1:L2:L3:		N/A
	Melting of the fusible element		N/A
	Damage to insulation on conductors		N/A
	No arcing or flashover between the poles		N/A
	No arcing or flashover between the poles and frame		N/A
P.3.4	Verification of dielectric withstand		
8.3.3.4.1 Part 1	3) Power-frequency withstand verification of solid insulation		
	- rated insulation voltage (V) :		N/A
	- main circuits, test voltage for 1 min (V)		N/A
	- auxiliary circuits, test voltage for 1 min (V)		N/A
	- control circuits, test voltage for 1 min (V)		N/A
	Application of test voltage		--
	i) Between all terminals of the main circuit connected together (incl. control and auxiliary circuits connected to the main circuit) and the enclosure or mounting plate, with the contacts in all normal positions of operation.		N/A
	ii) Between each pole of the main circuit and the other poles connected together and to the enclosure or mounting plate, with the contacts in all normal positions of operation.		N/A
	iii) Between each control and auxiliary circuit not normally connected to the main circuit and: - the main circuit		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	- other circuits		N/A
	- exposed conductive parts		N/A
	- enclosure of mounting plate		N/A
	No flashover, breakdown of insulation either internally (puncture) or externally (tracking) or any other manifestation of disruptive discharge shall occur		N/A
	Leakage current equipment suitable for isolation		N/A
	test voltage (1,1 Ue) (V) :		N/A
	Leakage current: ≤ 6 mA /pole :		N/A
P.3.5	Verification of overload release		
	Current setting		N/A
	Test current.....		N/A
	Temperature correction.....		N/A
	Operating time.....		N/A
	Operating time according to manufacturer.....		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
P.4	Test of MPSD for IT system 1 sample,		
P.4.2	Individual pole short-circuit		
	Type designation or serial number		
	Sample no:		
	Rated current: I_e (A)		
	Rated operational voltage: U_e (V)		
	Individual pole short-circuit breaking capacity: (kA)		
	Distances of the metallic screen's: (all sides)		
	Test made in specified individual enclosure: Details of these tests, including the dimensions of the enclosure:		
	K - The tripping of the overload relay shall be verified at a multiple of the current setting and shall conform to the published tripping characteristics, according to 5.7.5, both before and after the short-circuit test.	Test current: _____ A Measured: _____ s	N/A
	Fuse "F": copper wire: diameter 0,8 mm, 50 mm long		N/A
	Circuit is earthed at: (load-star- or supply-star point)		N/A
	Conductor cross-sectional area (mm ²) :		N/A
	- test voltage $U/U_e = 1,05$ (V)		N/A
	- r.m.s. test current AC/DC: (A).....		N/A
	power factor/time constant :		N/A
	- Factor "n"		N/A
	- peak test current (A) :		N/A
	Test sequence "O"		
	- max. let-through current: (kA _{peak})L1:		N/A
	- Joule integral I^2dt (kA ² s)L1:		N/A
	- max. let-through current: (kA _{peak})L2:		N/A
	- Joule integral I^2dt (kA ² s)L2:		N/A
	- max. let-through current: (kA _{peak})L3:		N/A
	- Joule integral I^2dt (kA ² s)L3:		N/A
	Pause, t: (min)		N/A
	Test sequence "CO"		

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Clause	Requirement + Test	Result - Remark	Verdict
	- max. let-through current: (kA _{peak})L1:		N/A
	- Joule integral I ² dt (kA ² s)L1:		N/A
	- max. let-through current: (kA _{peak})L2:		N/A
	- Joule integral I ² dt (kA ² s)L2:		N/A
	- max. let-through current: (kA _{peak})L3:		N/A
	- Joule integral I ² dt (kA ² s)L3:		N/A
	Melting of the fusible element		N/A
	Damage to insulation on conductors		N/A
	No arcing or flashover between the poles		N/A
	No arcing or flashover between the poles and frame		N/A
P.4.3	Verification of dielectric withstand		
8.3.3.4.1 Part 1	3) Power-frequency withstand verification of solid insulation		
	- rated insulation voltage (V) :		N/A
	- main circuits, test voltage for 1 min (V)		N/A
	- auxiliary circuits, test voltage for 1 min (V)		N/A
	- control circuits, test voltage for 1 min (V)		N/A
	Application of test voltage		
	i) Between all terminals of the main circuit connected together (incl. control and auxiliary circuits connected to the main circuit) and the enclosure or mounting plate, with the contacts in all normal positions of operation.		N/A
	ii) Between each pole of the main circuit and the other poles connected together and to the enclosure or mounting plate, with the contacts in all normal positions of operation.		N/A
	iii) Between each control and auxiliary circuit not normally connected to the main circuit and:		N/A
	- the main circuit		
	- other circuits		N/A
	- exposed conductive parts		N/A
	- enclosure of mounting plate		N/A
	No flashover, breakdown of insulation either internally (puncture) or externally (tracking) or any other manifestation of disruptive discharge shall occur		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	Leakage current equipment suitable for isolation		N/A
	test voltage (1,1 Ue) (V) :		N/A
	Leakage current: ≤ 6 mA /pole :		N/A
P.4.4	Verification of overload release		
	K - The tripping of the overload relay shall be verified at twice the current setting and shall conform to the published tripping characteristics, for twice the current setting.	Test current: _____A Measured: _____s	N/A
	Verification of overload release		
	Current setting		N/A
	Test current.....		N/A
	Temperature correction.....		N/A
	Operating time.....		N/A
	Operating time according to manufacturer.....		N/A
P.4.5	Marking		
	Rated voltage(s) tested.....		N/A
	Marking.....		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	TEST SEQUENCE Annex Q		
	Co-ordination under short-circuit conditions between a MPSD and another short-circuit protective device associated in the same circuit		
		See	N/A

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TABLE: Heating Test (I-1)			P
Test voltage (V)			—
Ambient (°C)	20 °C		—
Thermocouple Locations	max. temperature measured, (K)	max. temperature limit, (K)	
Terminal 1L1	48	65	
Terminal 3L2	50	65	
Terminal 5L3	49	65	
Terminal 2T1	47	65	
Terminal 4T2	50	65	
Terminal 6T3	48	65	
Auxiliary Terminal 13(NO)	8	65	
Auxiliary Terminal 14(NO)	7	65	
Auxiliary Terminal 21(NC)	8	65	
Auxiliary Terminal 22(NC)	8	65	
Enclosure	23	40	
Supplementary information:			

TABLE: Heating test, resistance method						P
Test voltage (V)	:	See the following				—
Ambient, t ₁ (°C)	:	25				—
Ambient, t ₂ (°C)	:	25				—
Temperature rise of winding	R ₁ (Ω)	R ₂ (Ω)	ΔT (K)	Max. dT (K)	Insulation class	
Us= 415V	1,99kΩ	2,31kΩ	49	110	B	
Us= 380-400V	1,56kΩ	1,85kΩ	49	110	B	
Us= 220-230V	540Ω	634Ω	45	110	B	
Us= 110V	138Ω	168Ω	56	110	B	
Us= 24V	7,00Ω	8,60Ω	58	110	B	
Supplementary information:						

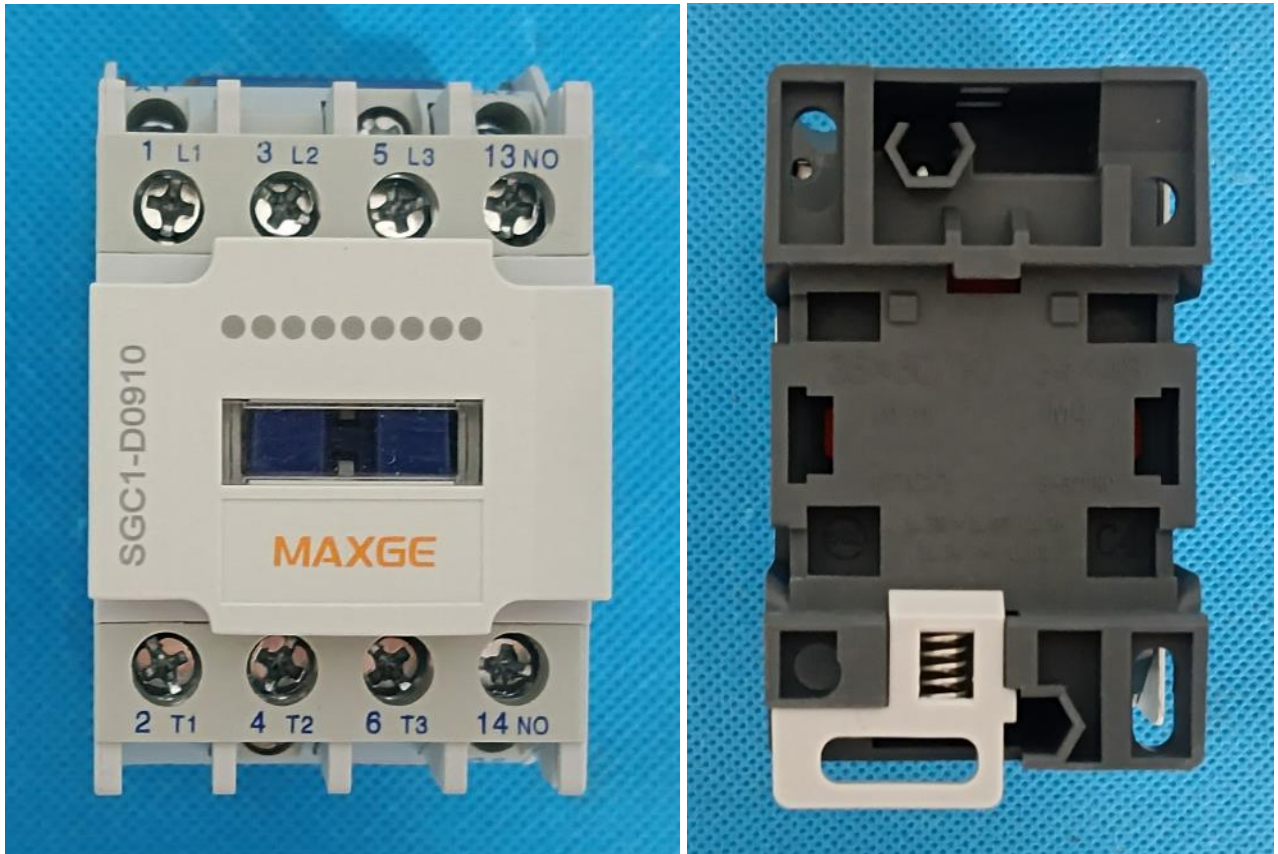
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TABLE: Dielectric Strength(I-1)			P
Test voltage applied between:	Test potential applied (V)	Breakdown / flashover (Yes/No)	
1,between all the terminals of the main circuit connected together (including the control and auxiliary circuits connected to the main circuit) and the enclosure or mounting plate, with the contacts in all normal positions of operation (the main contacts of the device are closed and open)	Main:7300 Auxiliary:7300	NO	
2,between each pole of the main circuit and the other poles connected together and to the enclosure or mounting plate with the contacts in all normal positions of operation (the main contacts of the device are closed and open)	Main:7300 Auxiliary:7300	NO	
3,between each control and auxiliary circuit not normally connected to the main circuit and: - the main circuit - the other circuits - the exposed conductive parts - the enclosure or mounting plate	Main:7300 Auxiliary:7300	NO	
Supplementary information:			

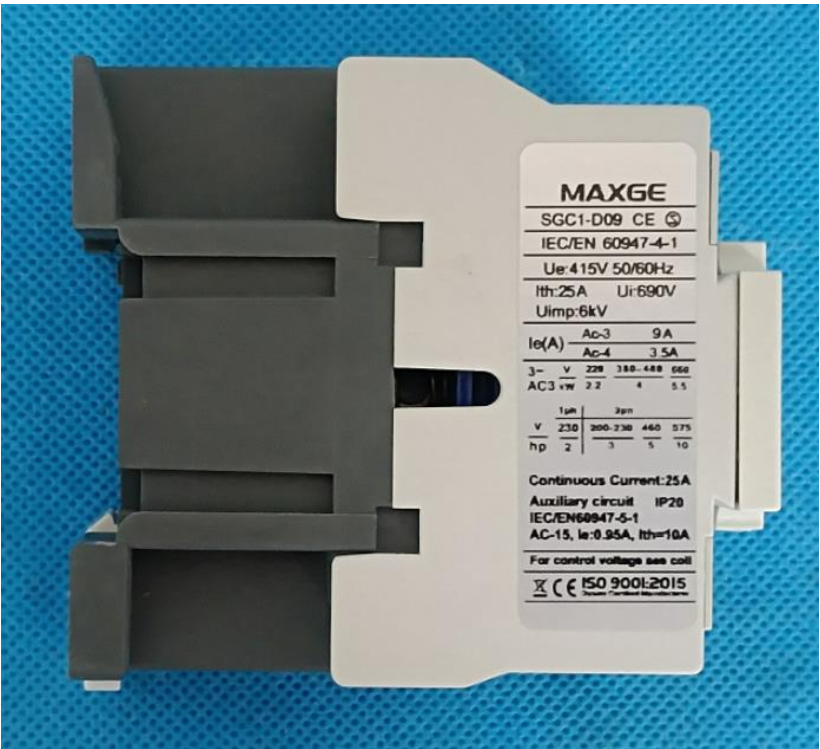
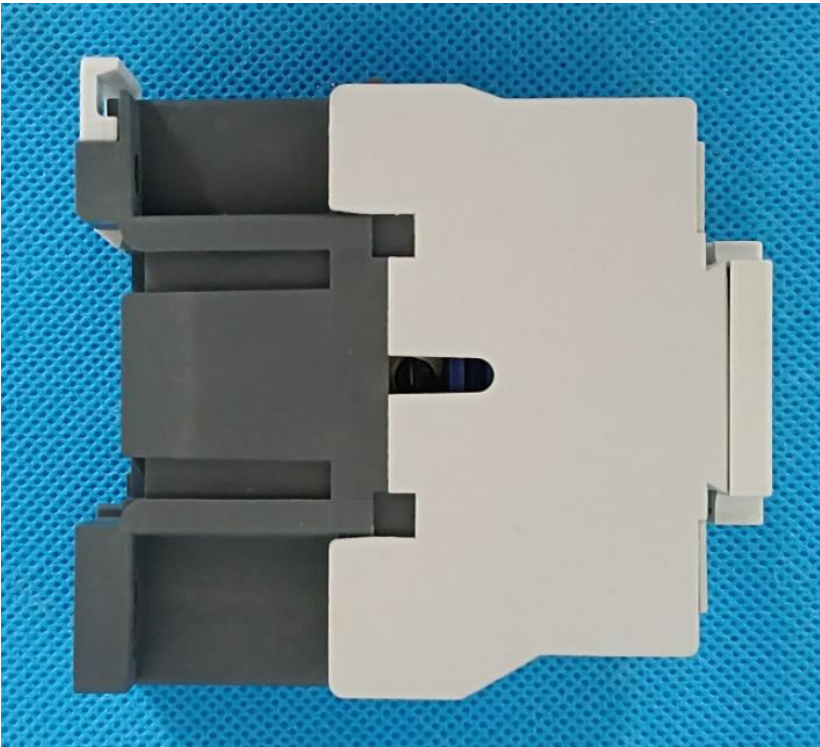
TABLE: Clearance And Creepage Distance Measurements						
clearance cl and creepage distance dcr at/of:	Up (kV)	U r.m.s. (V)	Required cl (mm)	cl (mm)	required dcr (mm)	dcr (mm)
L-L	6	690	5,5	18,6	12,5	14,2
Supplementary information:						

	TABLE: Ball Pressure Test of Thermoplastics		P
Allowed impression diameter (mm)	2,0		—
Part	Test temperature (°C)	Impression diameter (mm)	
Base (Black)	125	0,8	
Enclosure (Grey)	125	0,9	
Underprop (Bule)	125	0,9	
Supplementary information:			

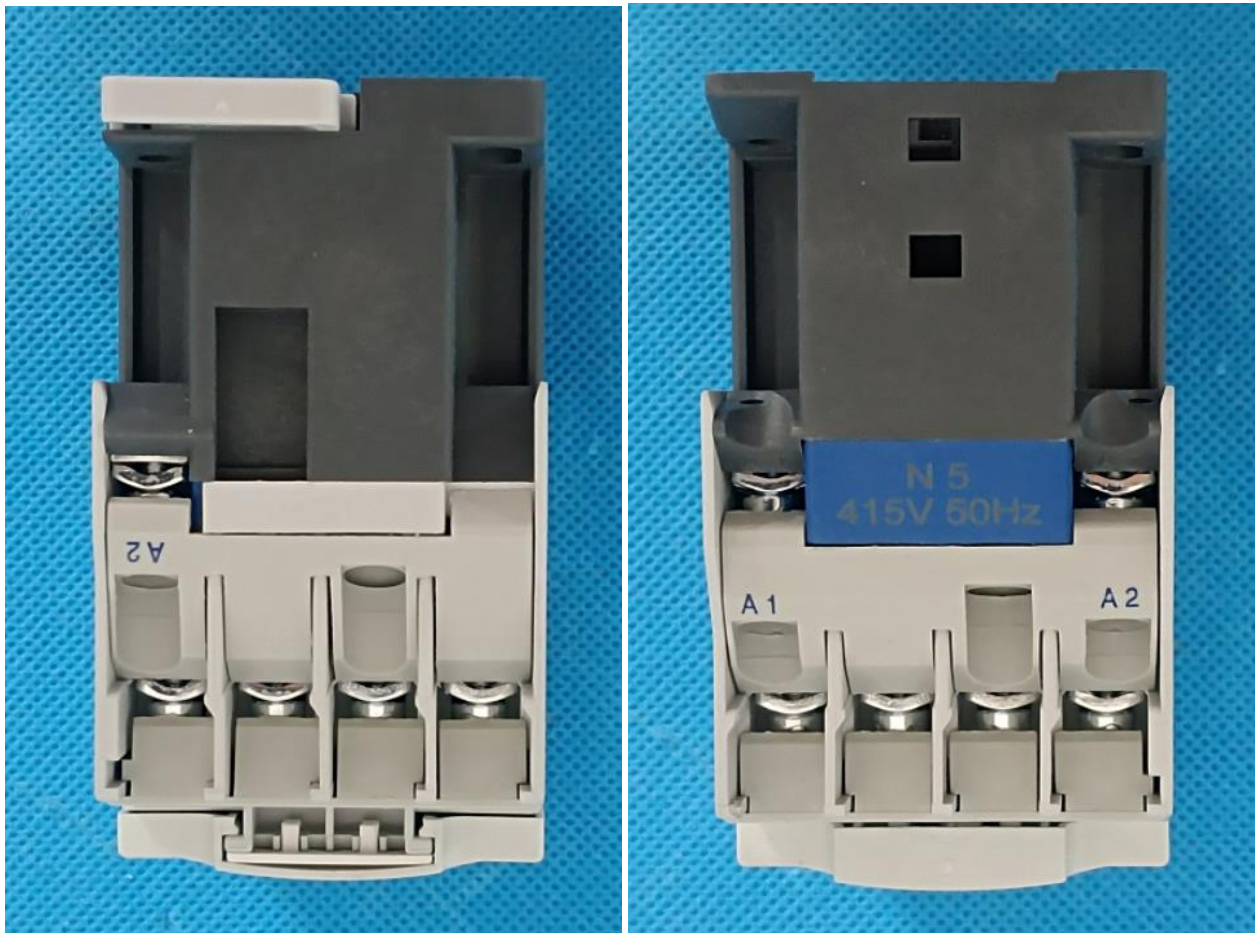
Photos of sample: SGC1-D0910



Photos of sample: SGC1-D0910

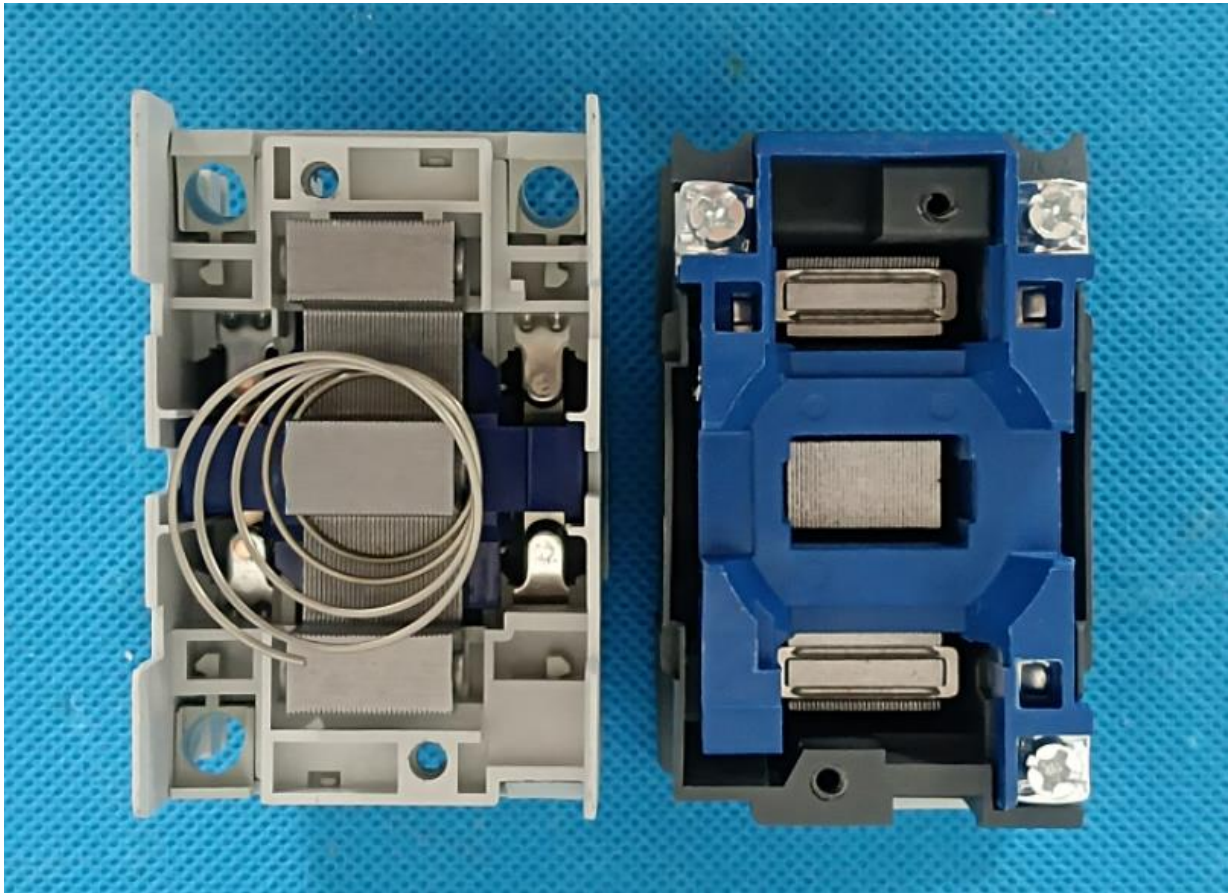


Photos of sample: SGC1-D0910



TRF No. IEC60947_4_1D

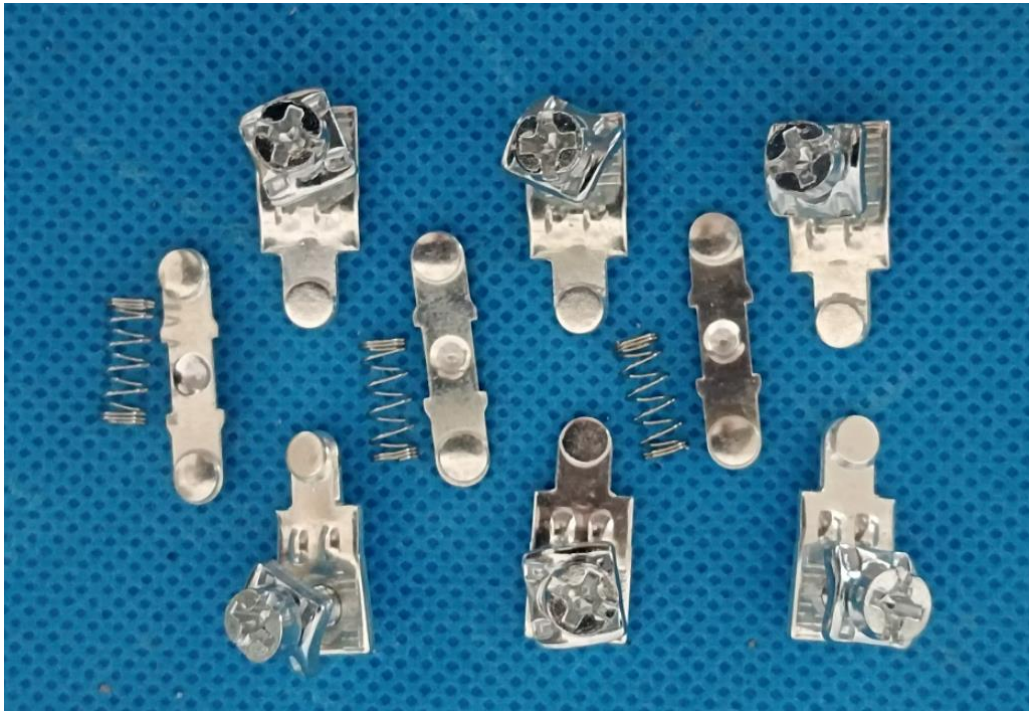
Photos of samples: SGC1-D0910



TRF No. IEC60947_4_1D

Photos of samples: SGC1-D0910

Main circuit



Auxiliary circuit

